Heating Controller XHCC

Weather-compensated heating circuit controller

Installation and operating instructions





Read carefully before installation, commissioning and operation

1

CONTENT

Safety Instructions EU-Conformity General instructions Explanation of Symbols Changes to the Unit Warranty and Liability Disposal and Pollutants	5 5 6 6
Description XHCC	7
Specifications About the Controller Scope of Supply Hydraulic Variants	7 8 8
Installation	10
Electrical Terminals	
Additional Information	11
External relay at signal output V(X) (0-10V / PWM) Electrical Terminals Wall Installation Electrical Connection Installing the Temperature Sensors	11 15 15
Terminal connection	16
Temperature Resistance Table for Pt1000 Sensors	16
Combining multiple SOREL products CAN bus	16
°CALEON Room Controllers	17
RC21 Room thermostat with remote control	20
Onematica	-00
Operation	
Display and Input	22
Commissioning help	23
1. Measurement values	23
2. Statistics	24
Today	
28 days	
Operating hours	24
Heat quantity	
Graphic overview Notifications	
Reset / Clear	24
3. Periods	25
Time & Date	25
Daylight saving time	25
Heating Circuit (Day) Heating Circuit 2 (Day)	25
Heating Circuit 2 (Day) Heating Circuit Comfort	25
Heating Circuit 2 Comfort	25
DHW enable	26
DHW comfort	
AL-times	26
4. Operating mode	26
Manual	26
Mode Circuit (X)	26
E Sattings	27
5. Settings	
Heating Circuit (X)	27
Operating mode Season switch	21 27
S/W Day	
S/W Night	
	28 28
Curve	28 28 28
Day Correction	28 28 28
Day Correction Night Correction	28 28 28 28
Day Correction Night Correction Comfort Temperature Boost	28 28 28 28 28
Day Correction Night Correction Comfort Temperature Boost Min. Flow Max. Flow	28 28 28 28 29 29
Day Correction Night Correction Comfort Temperature Boost Min. Flow	28 28 28 28 29 29 29

Variant	29
Heating circuit off	29
Room hysteresis	29
Buffer sensor	30
Insulation factor	30
Overland protection	٥٥
Overload protection	٥٥
Min. Flow cooling	30
Max. flow cooling	30
Dew point correction	30
Room Controller Heating Circuit (X)	30
Room Controller	31
Mixer	32
Direction	
Mixer turn time	32
Mixer off factor	32
Mixer increase	32
Miyor run time	20
Mixer run time	32
Signal type	32
Smart grid 1/ PV contact	32
Smart grid 2	
Settings Domestic Hot Water (DHW)	32
Operating mode	32
Hot water minimum	32
DHW reference	
DHW comfort	33
DHW hysteresis	33
Buffer DHW load	
DHW priority	33
DHW sensor	33
Smart grid 1/ PV contact	33
6. Protective Functions	34
Seizing Protection	3/
Frost Protection	
Discharge Protection	34
Dew point correction	34
Pressure Monitoring	
DDC4 / DDC0	3/1
RPS1 / RPS2	
7. Special Functions	
7. Special Functions	35
7. Special Functions Program selection	
7. Special Functions Program selection Pump settings	35 35
7. Special Functions Program selection Pump settings Signal type	35 35 35
7. Special Functions Program selection Pump settings Signal type Profile	35 35 35 35 35
7. Special Functions Program selection Pump settings Signal type Profile Output Signal	35 35 35 35 35
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off	
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off	
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on	35 35 35 35 35 35 35 35 35
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max.	35 35 35 35 35 35 35 35 35 35
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal	35 35 35 35 35 35 35 35 35 35 35 35
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control	35 35 35 35 35 35 35 35 35 35 35 35
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant	35 35 35 35 35 35 35 35 35 35 35 35 35 3
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time	35 35 35 35 35 35 35 35 35 35 35 35 35 3
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time	35 35 35 35 35 35 35 35 35 35 35 35 35 3
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed	35 35 35 35 35 35 35 35 35 35 35 35 36 36 36
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed	35 35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions	35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 36 36 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity	35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X)	35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning	35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card	35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging	35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage	35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration	35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration	35 35 35 35 35 35 35 35 35 35 36 36 36 36 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update	35 35 35 35 35 35 35 35 35 35 36 36 36 36 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount	35 35 35 35 35 35 35 35 35 35 36 36 36 36 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount	35 35 35 35 35 35 35 35 35 35 36 36 36 36 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount Factory Settings	35 35 35 35 35 35 35 35 35 35 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount Factory Settings Room Controller	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount Factory Settings Room Controller Eco Display Mode	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount Factory Settings Room Controller Eco Display Mode Temperature unit	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max. Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Save configuration Firmware update Unmount Factory Settings Room Controller Eco Display Mode Temperature unit Network	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount Factory Settings Room Controller Eco Display Mode Temperature unit Network Access Control	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount Factory Settings Room Controller Eco Display Mode Temperature unit Network Access Control Ethernet	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Save configuration Firmware update Unmount Factory Settings Room Controller Eco Display Mode Temperature unit Network Access Control Ethernet Datalogger Version	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
7. Special Functions Program selection Pump settings Signal type Profile Output Signal PWM / 0-10V off PWM / 0-10V on PWM / 0-10V max Show signal Speed control Variant Purging time Sweep time Max. Speed Min. Speed Sensor Calibration Relay functions Heat quantity VFS (X) Commissioning SD-Card Logging Free storage Load configuration Save configuration Firmware update Unmount Factory Settings Room Controller Eco Display Mode Temperature unit Network Access Control Ethernet	35 35 35 35 35 35 35 35 35 35 35 36 36 36 36 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37

8. Menu Lock39	Boiler sensor of this function	
9. Service Values	Storage sensor Anti Legionella	48
10. Language40	Burner	48
	Burner sensor DHW request	
Function overview40	Heating Circuit request	
Heating Circuit (X)40	Delay	48
S/W Day40	Burner offset	48
S/W Night41 Curve41	Eco mode (during solar charge)	49
Day Correction	TmaxEnable times	484 مر
Night Correction41	Anti Legionella	
Comfort Temperature Boost	Boiler pump	49
Min. Flow 42 Max. Flow 42	Boiler pump Tmin	49
Reference/Actual	Compressor	49
Reference/Actual + 42	DHW request	
Reference/Actual +42	Cooling request	
Variant42	Eco mode (during solar charge)	49
Heating circuit off	Heating circuit offset	49
Buffer sensor	Min heat pump runtime	49
Mixer 43	Heat pump idle time Heat pump delay	
Direction43	Periods	
Mixer turn time	Loading pump	50
Mixer off factor	Storage charge pump (SLP) overshoot	50
Cooling valve Heating circuit 1/ Heating circuit 2	Glycol pump	50
Heating Circuit 2	Gylcol pump lag Dissipation (Cooling)	
Free Cooling43	Tset	
RFI mixer	Cooling sensor	
Operating mode	Delay	50
Tref: 44	Hysteresis	
Return flow sensor:	Season switch Off hysteresis	5U
Storage sensor:44	On hysteresis	51
Direction:	Cool storage	51
Min off time:	Buffer sensor	
Off factor:	Dehumidifier	51
Increase:	Operating mode	51 51
Max one direction:44	Hysteresis	
Mixer run time	Dehumidifier periods	51
Signal type	Solar	52
Δ T Difference	Tmin Collector ΔT Solar	
DF-Source45	Tmax Storage	52
Tmin Source45	Starting aid	52
DF-Drain	Purging time	52
Tmax Drain	Increase	52
Δ T Heat transfer	Protective functions for Solar	
HT Tmax45	Collector protection	53
HT Tmin45	Recooling	53
Source	Frost Protection	53
Thermostat	Collector alarm	
DHW request46	Collector Solar storage	53 53
Heating Circuit request46	Solar bypass	53
Tset	Variant	54
Hysteresis	Bypass sensor	54
Thermostat sensor 2	Booster Pump	54
Teco46	Zone valve	
Energy Saving Mode46	Tmax storage 2	54
Thermostat enable	Solar storage 2	54
Electric heating rod (auxiliary heating)46 DHW request46	Heat exchanger	54
HC request	Heat exchanger sensor	54
TH Set46	Return flow increase Tmin	
Delay46	Return flow increase Tmax	54
Hysteresis	ΔT return flow	54
Eco mode	Return flow sensor	
Anti Legionella	Storage sensor Domestic hot water valve	55
Solid fuel boiler48	Circulation	55 55
Solid fuel boiler Tmin	Tmin	
Solid fuel boiler Tmax	Hysteresis	55
ΔT Solid fuel boiler48	Circulation sensor	55

Circulation pause time	55
Purging time	55
Circulations periods	55
Anti-legionella circulation	
Error Messages	
Pressure monitor	55
RPS-Type	
RPS Min	
RPS Max	56
Parallel operation R1/R2	56
Parallel operation	56
Delay	
Follow-up time	
Always on	
Remote	
Relay status	56
Title	
Malfunctions/Maintenance	57
Гірs	58
Tips	56
Support Guideline	58
Appendix	59
Speed when "On"	59
Example for signal settings	
Technical data PWM and 0-10V	59
Final Declaration	

Safety Instructions

EU-Conformity

By affixing the CE mark to the unit the manufacturer declares that the XHCC conforms to the following relevant safety regulations:

- EU low voltage directive 2014/35/EU
- EU electromagnetic compatibility directive 2014/30/EU

conforms. Conformity has been verified and the corresponding documentation and the EU declaration of conformity are kept on file by the manufacturer.

General instructions

Please read carefully!

These installation and operating instructions contain basic instructions and important information regarding safety, installation, commissioning, maintenance and the optimal use of the unit. Therefore these instructions must be read and understood completely by the installation technician/specialist and by the system user before installation, commissioning and operation of the unit.

This unit is an automatic, electrical Heating Controller for/inHeating system and similar applications. Install the device only in dry rooms and under environmental conditions as described under "Technical Data".

The valid accident prevention regulations, VDE regulations, the regulations of the local power utility, the applicable DIN-EN standards and the installation and operating instruction of the additional system components must also be observed.

Under no circumstances does the unit replace any safety devices to be provided by the customer!

Installation, electrical connection, commissioning and maintenance of the device may only be carried out by an appropriately trained specialist. Users: Make sure that the specialist gives you detailed information on the function and operation of the unit. Always keep these instructions in the vicinity of the unit.

The manufacturer does not take over any liability for damage caused through improper usage or non-compliance of this manual!

Explanation of Symbols



Failure to observe these instructions can result in electrocution.



Failure to observe these instructions can result in serious damage to health such as scalding or life-threatening injuries.



Failure to observe these instructions can result in destruction of the unit or the system, or environmental damage.



Information which is especially importation for the function and optimal use of the unit and the system.

Changes to the Unit

- · Changes, additions to or conversion of the unit are not permitted without written permission from the manufacturer.
- It is likewise forbidden to install additional components that have not been tested together with the unit.
- If it becomes clear that safe operation of the unit is no longer possible, for example because of damage to the housing, turn the Unit off immediately.
- Any parts of the unit or accessories that are not in perfect condition must be exchanged immediately.
- Use only original spare parts and accessories from the manufacturer.
- Markings made on the unit at the factory must not be altered, removed or made illegible.
- Only the settings described in these instructions may be set using the Unit.



Changes to the unit can compromise the safety and function of the unit or the entire system.

Warranty and Liability

The unit has been manufactured and tested with regard to high quality and safety requirements. The unit is subject to the statutory guarantee period of two years from the date of sale. The warranty and liability shall not include, however, any injury to persons or material damage that is attributable to one or more of the following causes:

- Failure to observe these installation and operating instructions.
- Improper installation, commissioning, maintenance and operation.
- · Improperly executed repairs.
- Unauthorised structural changes to the unit.
- · Use of the device for other than its intended purpose.
- Operation above or below the limit values listed in the ,Specifi cations' section.
- · Force majeure.

Disposal and Pollutants

The unit conforms to the European RoHS 2011/65/EU for 2011/65/EU the restriction of the use of certain hazardous substances in electrical and electronic equipment.



Under no circumstances may the device be disposed of with the normal household waste. Dispose of the unit only at appropriate collection points or ship it back to the seller or manufacturer.

Description XHCC

Specifications

Model	XHCC	Weather-compensated heating circuit controller		
Temperature controller class	VI	VI		
Energy efficiency	4	ErP Class VIII / When operating at min. 3 $^{\circ}$ CALEONs or RC20 a energy efficiency of 5% is achieved		
Standby loss	0,5 W			
Request type heater	Switching contac	t or modulating		
Electrical specifications:				
Power supply		100 - 240VAC, 50 60 Hz		
Power consumption / standby		0,5 W - 8 W/ 0,5 W		
Total switched power		460VA for AC1 / 460W for AC3		
Switched power per relay		460 VA for AC1 / 185 W for AC3		
Internal fuse	3	2A slow blow 250V		
Protection Class		IP40		
Protection Class		11		
Overvoltage category Degree of pollution category		 		
Inputs/Outputs			Measuring range	
Sensor inputs	9	Pt1000 temperature sensor	-40 °C 300 °C	
	VFS type	in l/min	1 - 20, 2 - 40, 5 - 100, 10 - 200, 20 - 400	
	RPS type	in bar	0 - 0.6, 0 - 1, 0 - 1.6, 0 - 2.5, 0 - 4, 0 - 6, 0 - 10	
Sensor inputs RC21	2	Room controller with room tempe	rature measurement	
PWM Inputs	1	PWM in (without function)		
Outputs mechanical relay	7			
potential free relay	R7	460 VA for AC1 / 185 W for AC3		
0-10V/PWM output	V1,V2	for 10 k Ω working resistance 1 kł		
PWM output	V3, V4	for 10 k Ω working resistance 1 kł		
24V + Terminal/ Voltage output	+	Max. load by external devices 24' controllers)	V/6W (e.g. power supply of 3 °CALEON room	
Max. cable length				
Collector sensor / Outdoor sensor	S8/ S7	< 30 m		
Flow sensors		< 3 m		
CAN			ed pair cable must be used. Isolate shielding anductor of only one of the devices. Max. cable 0 m	
0-10V/PWM		< 3 m	· · · ·	
24 VDC		< 30 m		
Interface				
Network connection		Ethernet (optional)		
Fieldbus		CAN		
Storage medium		Micro SD card slot		
Permissible Ambient Conditi	ons			
for controller operation		0 °C - 40 °C, max. 85 % rel. humi	-	
for transport/storage		0 °C - 60 °C, no moisture conden	sation permitted	
Other Specifications and Din	nensions	0 (450) "		
Housing Design		3-part, ABS plastic	in stall ation	
Installation Methods Overall dimensions		Wall installation, optionally panel installation		
Aperture installation dimen-		220 mm x 180 mm x 53 mm 157 mm x 106 mm x 31 mm		
sions		137 HIII X 100 HIII X 31 HIIII		
Display		Fully graphical display, 128 x 128	3 dots	
Real Time Clock		RTC with 24 hour power reserve		
Operation		4 entry keys		

About the Controller

The Heating Controller XHCC facilitates efficient use and function control of your Heating system possible while its handling is intuitive. After every input step the suitable functions are matched to the keys and explained in a text above. In the menu 'measurement values and settings' are help text and graphics in addition to key words.

The XHCC can be used for the various system variants.

Important characteristics of the XHCC are:

- · Depiction of graphics and texts using a lit display.
- Simple viewing of the current measurement values.
- · Statistics and system monitoring by means of statistical graphics
- · Extensive setting menus with explanations.
- Menu block can be activated to prevent unintentional setting changes.
- · Resetting to previously selected values or factory settings.

Scope of Supply

- · Weather-compensated heating circuit controller XHCC
- 3 screws 3,5 x 35 mm and 3 plugs 6 mm for wall installation.
- 12 strain relief clips with 24 screws, replacement fuse 3 x 2AT
- Micro SD card
- XHCC Installation and operating instructions

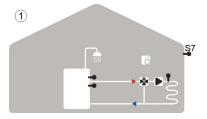
Optionally contained depending on design/order:

- Outdoor sensor: TA55 (87005)
- Ethernet connection: optionally possible via datalogger (77701)
- Pt1000 temperature sensor: 1x pipe-mounted sensor e.g. TR/P4 (Pt1000) article number 81140
- Room Controller: 1x indoor sensor/Remote controller with mode switch RC21 article number 89021
- External relay for V1 / V2: External relay with potential free contact article number 77502

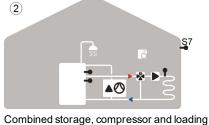
Hydraulic Variants



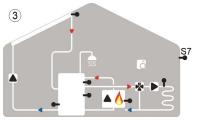
The following illustrations should be regarded only as schematic representations of the respective hydraulic systems and do not claim to be complete. Under no circumstances should the controller replace any safety devices. Depending on the specific application, additional system and safety components such as check valves, non-return valves, safety temperature limiters, scalding protectors, etc., may be required.



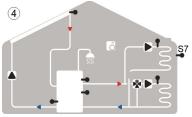
Combined storage and heating circuit



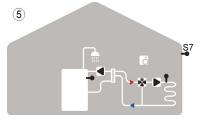
Combined storage, compressor and loading pump



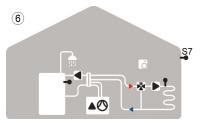
Combined storage, solar and burner+



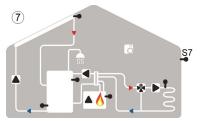
Combined storage, solar and 2 heating circuits



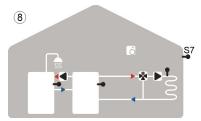
Storage and heating circuit



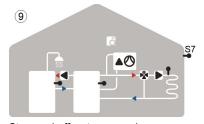
Storage, compressor and charging pump



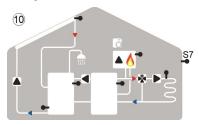
Storage, solar and burner



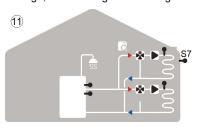
Storage, buffer storage and heating circuit



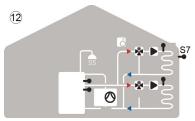
Storage, buffer storage and compressor



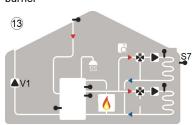
Solar, storage, buffer storage and burner



Combined storage and 2 mixed heating circuits



 $\label{eq:combined} \mbox{Combined storage, 2 mixed heating circuits and compressor}$



Solar, storage, 2 mixed heating circuits and burner

Electrical Terminals



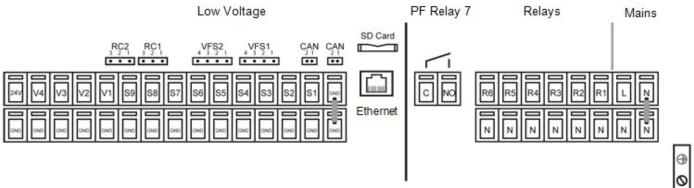
Low voltages

max. 24 VAC / DC



Mains voltages

230 VAC 50 - 60 Hz



Terminal:	Connection for:	SD card slot	
S1	Sensor 1	for data storage	
S2	Sensor 2	and updates	
S3	Sensor 3		
S4	Flow temperature sensor Hc. 2 (optional)		
S5	Flow temperature sensor Hc. 1		
S6	Sensor 6	Ethernet	
S7	Outdoor sensor		
S8	Sensor 8	for LAN integration	
S9	Sensor 9		
V1	0-10V output/ PWM		
V2	0-10V output/ PWI	M	
V3	PWM		
V4	PWM		
24V + Terminal/ Voltage output	24VDC voltage output Max. load by external devices 24V / 6W		
VFS1	Grundfos Direct Sensor		
VFS2	Grundfos Direct Sensor		
RC1	Room Controller 1	I	
	RC20/RC21 1 Pins:1:wh (GND); 2:br (room sensor); 3:gn (remote control)		

Potential free relay R7	Terminal:	Connection for:
NO Normally	L	Network outer conductor L
open (closer)	N	Network neutral conductor N
C Common	R1	Switch output 1
(voltage)	R2	Switch output 2
	R3	Switch output 3
	R4	Switch output 4
	R5	Switch output 5
	R6	Switch output 6

 Λ

The PE protective conductor must be connected to the PE metal terminal block!

CAN1

RC2

Room Controller

2

RC20/RC21 1 Pins:1:wh (GND); 2:br (room

sensor); 3:gn (remote control)
CAN bus connection (Molex adapter:

brown= CAN low; white= CAN high)
CAN2 CAN bus connection (Molex adapter:

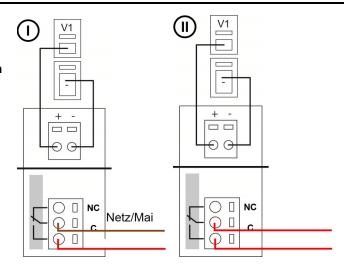
brown= CAN low; white= CAN high)

Pay attention to the correct orientation of the card! Card must lock without resistance, do not apply excess pressure!

10

External relay at signal output V(X) (0-10V / PWM)

- 1. Connect external 0-10V relay to signal output, e.g. V1.
- 2. Assign additional function to signal V1. See " Relay functions " on page 37
- 3. Disable the speed control for the corresponding 0-10V / PWM output (Off). See " Variant " on page 36



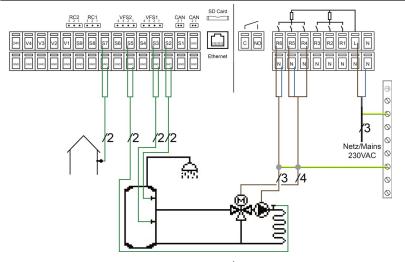
Electrical Terminals



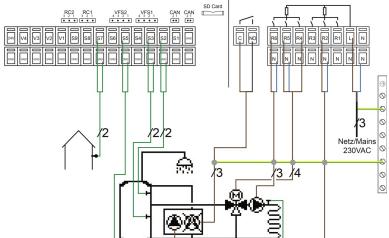
For high-efficiency pumps with 0-10V / PWM signal input, the power can be provided (V1 parallel operation) over a free relay.



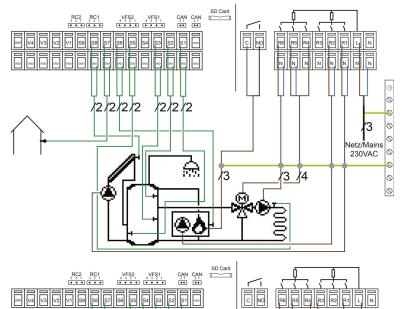
The connection of the ground wire is made at the lower gray terminal block. The neutral conductor N is connected to terminal block N. The PE protective conductor must be connected to the PE metal terminal block!



Program 1	Combined storage and hea	ting circuit	
Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral con- ductor N
S2	Storage sensor (bottom)	L	Network outer conductor L
S3	Storage sensor (top)	R4	Mixer
S5	Flow sensor	R5	Mixer
S7	Outdoor sensor	R6	Heating cir- c.pump

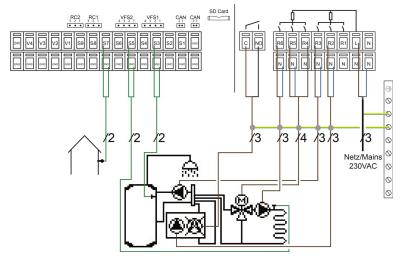


Program 2 Combined storage, compressor and loading pump			
Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral con- ductor N
S2	Storage sensor (bottom)	L	Network outer conductor L
S3	Storage sensor (top)	R2	Loading pump
S5	Flow sensor	R4	Mixer
S7	Outdoor sensor	R5	Mixer
		R6	Heating cir- c.pump
	-	R7	Compressor



12/2/2/2/2

急



Program 3 Combined storage, solar and burner+

Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral con- ductor N
S1	Storage sensor (bottom)	L	Network outer conductor L
S2	Storage sensor (center)	R1	Solar pump
S3	Storage sensor (top)	R2	Loading pump
S5	Flow sensor	R4	Mixer
S6	Burner sensor	R5	Mixer
S7	Outdoor sensor	R6	Heating cir- c.pump
S8	Collector sensor	R7	Burner

Program 4 Combined storage, solar and 2 heating circuits

Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral con- ductor N
S1	Storage sensor (bottom)	L	Network outer conductor L
S2	Storage sensor (center)	R1	Solar pump
S3	Storage sensor (top)	R3	Heating cir- c.pump (Hc. 2)
S4	Flow temperature sensor (Hc. 2)	R4	Mixer
S5	Flow temperature sensor (Hc. 1)	R5	Mixer
S7	Outdoor sensor	R6	Heating cir- c.pump (Hc. 1)
S8	Collector sensor		

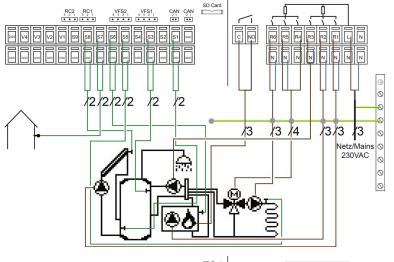
Program 5 Storage and heating circuit

Netz/Mains 230VAC

Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral conductor
S3	Storage sensor	L	Network outer con- ductor L
S5	Flow sensor	R3	DHW-pump
S7	Outdoor sensor	R4	Mixer
		R5	Mixer
		R6	Heating circ.pump

Program 6 Storage, compressor and loading pump

Terminal:	minal: Connection: Terminal:		Connection:	
-	GND	N	Neutral conductor	
S3	Storage sensor	L	Network outer con- ductor L	
S5	Flow sensor	R2	Loading pump	
S7	Outdoor sensor	R3	DHW-pump	
		R4	Mixer	
		R5	Mixer	
		R6	Heating circ.pump	
•		R7	Compressor	

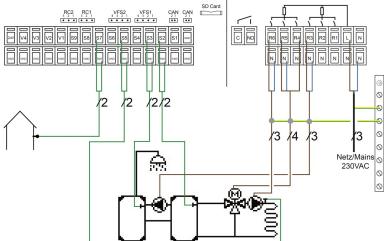


Program 7 Storage, solar and burner

Connection:	Terminal:	Connection:	
GND	N	Neutral conductor	
Storage sensor (bottom)	L	Network outer conductor L	
Storage sensor (top)	R1	Solar pump	
Flow sensor	R2	Loading pump	
Burner sensor	R3	DHW-pump	
Outdoor sensor	R4	Mixer	
Collector sensor	R5	Mixer	
	R6	Heating circ.pump	
	R7	burner	
	GND Storage sensor (bottom) Storage sensor (top) Flow sensor Burner sensor Outdoor sensor	GND N Storage sensor (bottom) L Storage sensor (top) R1 Flow sensor R2 Burner sensor R3 Outdoor sensor R4 Collector sensor R5 R6	

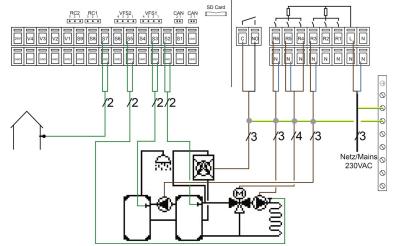
Program 8 2 storages and heating circuit

Terminal:	Connection:	Terminal:	Connection:	
-	GND	N	Neutral conductor	
S2	Storage sensor	L	Network outer con- ductor L	
S3	Storage sensor	R3	DHW pump	
S5	Flow sensor	R4	Mixer	
S7	Outdoor sensor	R5	Mixer	
		R6	Heating circ.pump	



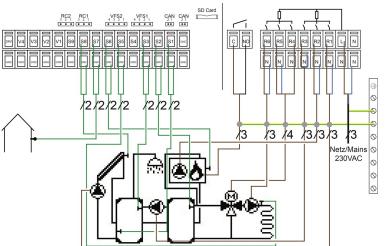
Program 9 2 storages, solar and compressor

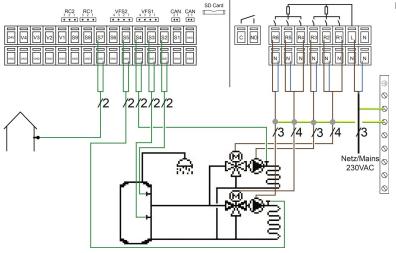
Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral conductor N
S2	Storage sensor	L	Network outer conductor L
S3	Storage sensor	R3	Loading pump
S5	Flow sensor	R4	Mixer
S7	Outdoor sensor	R5	Mixer
		R6	Heating circ.pump
		R7	Compressor

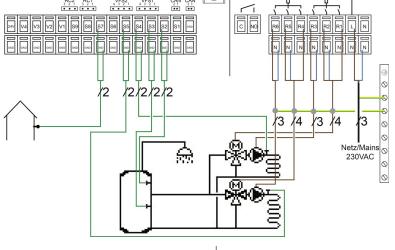


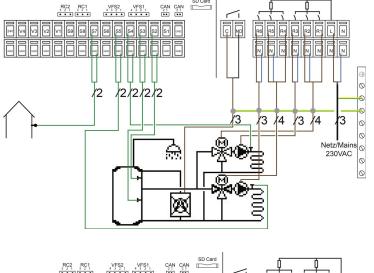
Program 10 Solar, 2 storages, heating circuit and burner

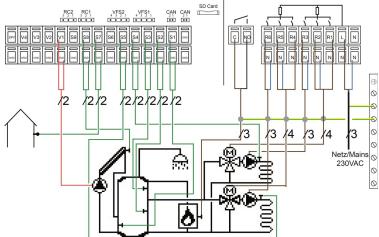
Terminal:	Connection:	Terminal:	Connection: Neutral conductor N			
-	GND	N				
S1	Storage sensor (bottom)	L	Network outer conductor L			
S2	Storage sensor	R1	Solar pump			
S3	Storage sensor (top)	R2	Loading pump			
S5	Flow sensor	R3	DHW-pump			
S6	Burner sensor	R4	Mixer			
S7	Outdoor sensor	R5	Mixer			
S8	Collector sensor	R6	Heating circ.pump			
		R7	burner			











Program 11 Combined storage and 2 heating circuits

Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral conductor N
S2	Storage sensor (bottom)	L	Network outer conductor L
S3	Storage sensor (top)	R1	Mixer (Hc. 2)
S4	Flow temperature sensor (Hc. 2)	R2	Mixer (Hc. 2)
S5	Flow temperature sensor (Hc. 1)	R3	Heating circ.pump (Hc. 2)
S7	Outdoor sensor	R4	Mixer (Hc. 1)
		R5	Mixer (Hc. 1)
		R6	Heating circ.pump (Hc. 1)

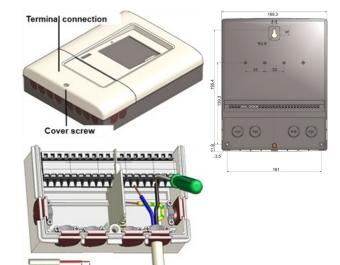
Program 12 Combined storage, 2 heating circuits and compressor

Terminal:	Connection:	Terminal:	Connection:
-	GND	N	Neutral conductor N
S2	Storage sensor (bottom)	L	Network outer conductor L
S3	Storage sensor (top)	R1	Mixer (Hc. 2)
S4	Flow temperature R2 sensor (Hc. 2)		Mixer (Hc. 2)
S5	Flow temperature sensor (Hc. 1)	R3	Heating circ.pump (Hc. 2)
S7	Outdoor sensor	R4	Mixer (Hc. 1)
		R5	Mixer (Hc. 1)
		R6	Heating circ.pump (Hc. 1)
		R7	Compressor

Program 13 2 storages and heating circuit

Terminal:	Connection:	Terminal:	Connection:		
-	GND	N	Neutral conductor		
S1	Storage sensor (bottom)	L	Network outer con- ductor L		
S2	Storage sensor (center)	R1	Mixer (Hc. 2)		
S3	Storage sensor (top)	R2	Mixer (Hc. 2)		
S4	Flow temperature sensor (Hc. 2)	R3	Heating circ.pump (Hc. 2)		
S5	Flow temperature sensor (Hc. 1)	R4	Mixer (Hc. 1)		
S7	Outdoor sensor	R5	Mixer (Hc. 1)		
S8	Collector sensor	R6	Heating circ.pump (Hc. 1)		
		R7	burner		

Wall Installation



- 1. Select necessary program/hydraulics
- 2. Open clamp room cover (See " Terminal connection " on page 16).
- 3. Strip lines a max. of 55 mm, assemble the strain reliefs, strip wire ends 8-9 mm (Figure 1)
- 4. Open the terminals with a fitting screwdriver (figure 2) and connect the electrical system to the controller.
- 5. Clip on the terminal cover again and close it with the screw.
- 6. Turn on mains supply and put the controller into operation.





If problems occur with the operation of the terminals, our video on our YouTube page can help you:





http://www.sorel.de/youtube

Electrical Connection



Before working on the unit, switch off the power supply and secure it against being switched on again! Check that there is no power flowing! Electrical connections may only be made by a specialist and in compliance with the applicable regulations. The unit may not be put into operation if there is visible damage to the housing, e.g. cracks.



The unit may not be accessible from behind.



Low-voltage cables such as temperature sensor cables must be routed separately from mains voltage cables. Feed temperature sensor cables only into the left-hand side of the unit, and mains voltage cables only into the right-hand side.



The customer must provide an all-pole disconnecting device, e.g. an emergency heating switch.



The cables being connected to the unit must not be stripped by more than 55 mm, and the cable jacket must reach into the housing just to the other side of the strain relief.

Installing the Temperature Sensors

The controller operates with Pt1000 temperature sensors which are accurate to 1 °C, ensuring optimal control of system functions.



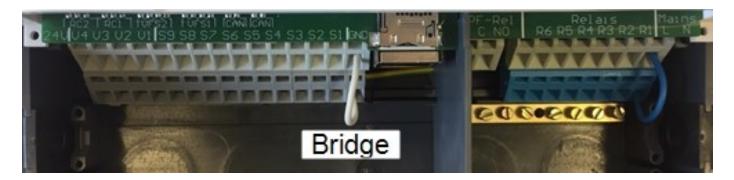
If desired, the sensor cables can be extended to a maximum of 30 m using a cable with a cross-section of at least 0.75 mm². Ensure there is no contact resistance! Position the sensor precisely in the area to be measured! Only use immersion, pipe-mounted or flat-mounted sensors suitable for the specific area of application with the appropriate permissible temperature range.



Low-voltage cables such as temperature sensor cables must be routed separately from mains voltage cables. Feed temperature sensor cables only into the left-hand side of the unit, and mains voltage cables only into the right-hand side.

Terminal connection

The net side of the clamp room on the right side is protected through an additional plastic plate. Before you remove this, make sure that the controller does not have any power.



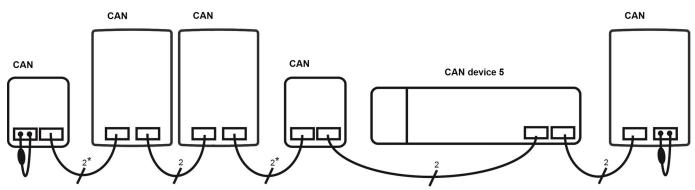
Temperature Resistance Table for Pt1000 Sensors

•	,C	-20	-10	0	10	20	30	40	50	60	70	80	90	100
(Ω	922	961	1000	1039	1077	1116	1155	1194	1232	1270	1308	1347	1385

Combining multiple SOREL products

SOREL devices with CAN Bus such as HCC controller, Datalogger or °CALEON Room Controller can be networked to communicate with each other and intelligently control larger systems.

CAN bus



- * Power supply of controller + CAN connection: 4 wires
- 1. The CAN devices are connected in series with the CAN bus cable.
- The first and last CAN device in this connection in series must be fitted with terminating resistance.

The wiring of the two CAN sockets is arbitrary.

°CALEON Room Controllers



°CALEON is an optional accessory and is normally not included in the scope of supply.

Accessories

Each °CALEON comes with an accessory bag that contains everything (except the CAN cable) needed to connect to an HCC. The following components are used for the electrical connection:

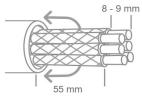
- 1. Molex adapter for the CAN connection
- 2. Single wire connector to easily connect the Molex adapter to the CAN cable
- 3. Terminating resistor for the 2nd CAN bus connection on the HCC (if it is not used).

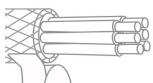




Can cable: <3m; at >=3m a shielded, twisted-pair cable is to be used. Isolate shielding and connect it to the protective conductor on one end. Max. cable length of the complete system 200 m.

Wiring





Cable strip off max. 55 mm, insulate all wire ends 8-9 mm and insert shielding over the cable. Insulate the entire shielding with tape.

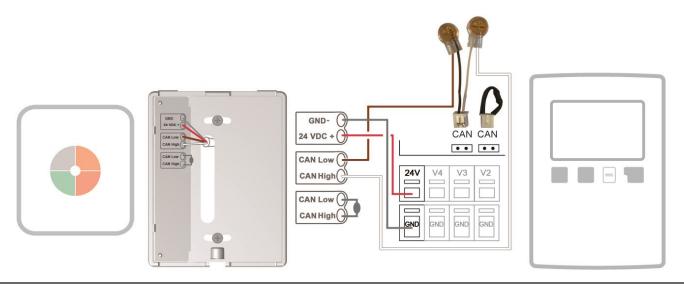


Wire ferrules made of brass can be difficult to clamp due to their asymmetric crimping shape. In this case, remove the wire ferrule. The plug-in terminals are also suitable for flexible cables.



Any contact between protective conductor and circuit board can cause serious damage.

Wiring of a °CALEON with controller



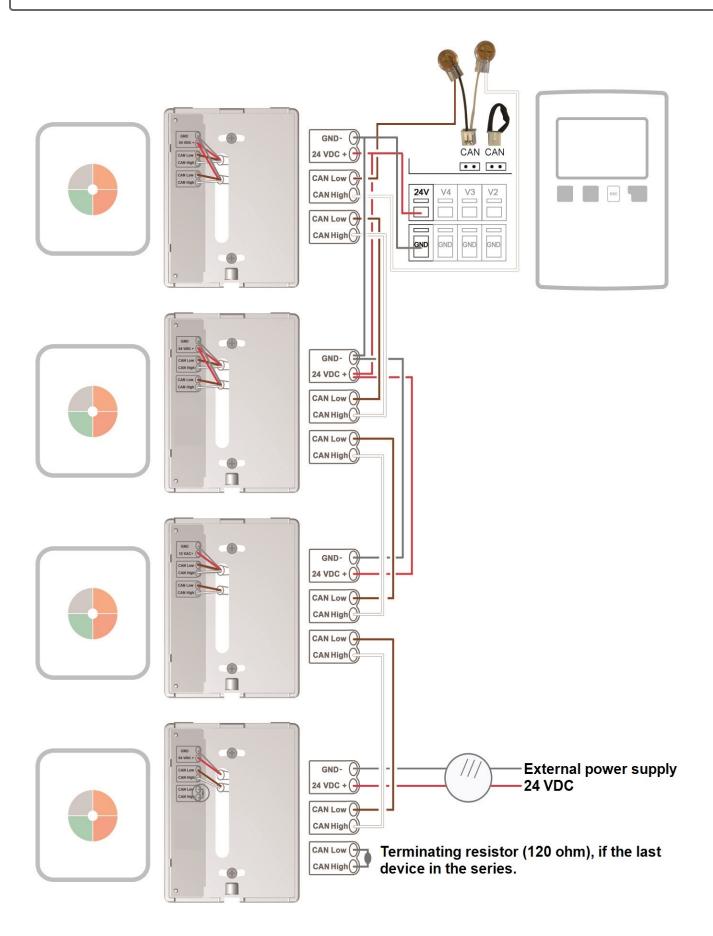


When connecting the CAN-Bus cable, make sure that the correct pairs of wires are twisted. The assignment is identical to the terminal pairs on the °CALEON room controller.

- -> GND + 24VDC
- -> CAN Low + CAN High



The 24V power supply of the XHCC is designed for a load of up to 6W. This can supply 3 °CALEON room controllers. For loads > 6W, an external power supply must be used.



Configuration

First, the °CALEON must be set up directly on the room controller. The automatic start-up wizard (Overview > Operating Mode > Menu > Expert > Factory Settings) and the °CALEON user manual will help you.



If not already done, set up the HCC now with the help of the commissioning wizard.

The setup of the room controller is done in the following menu:



In the following, it is described how to set a room controller for the first heating circuit. The same system applies to a 2nd heating circuit. The settings for this can be found under "5. Settings -> 5.2. Heating circuit 2" or "7. Special functions -> 7.28. Room controller 2")

1) Settings menu:

5. Settings -> 5.1 Heating circuit 1 -> 5.1.24 Room controller

5....1. Thermostat

Here, you select the room created in °CALEON. The rooms represented by symbols in °CALEON are given written names in the HCC. The assignment can be found in the following table.

5....10. Room controller

This value is used to appoint the amount of influence the room temperature has on the reference flow temperature, as a percentage. For each degree deviation between room temperature and set point temperature, the percentage set here is added from the calculated set flow temperature to the set flow temperature or subtracted from it until the min. or max. values set under the protective functions.

Example: Reference room temp.: e.g. 25 °C; room temp.: e.g. 20 °C ±5 °C. Calculated reference temp.: e.g. 40 °C: room controller: 10 %= 4 °C 5 X 4 °C= 20 °C. Accordingly, 20 °C are added to the reference flow temperature, giving 60 °C. If the value is higher than the one set in max. flow temp, the resulting temperature is the one set in max. flow temp.

The setting parameters "5...11. Room ref. day" and "5....12. Room ref. night" have no influence, when using a "Caleon and can be ignored. Under "5...2. Thermostat" further "CALEONs can be set optionally as room controllers. The same system as for the first room controller applies.

5. Settings -> 5.1. HK 1 -> 5.15. Switch off heating circuit

If you want the heating circuit to switch off in addition to summer-winter shutdown, even if the room temperature is reached, set "summer + room" here.

2) Special function menu:

7. Special functions -> 7.27. Room Controller heating circ. 1

7.27.6. Thermostat

Here, you select the room created in °CALEON. The rooms represented by symbols in °CALEON are given written names in the HCC. The assignment can be found in the following table.

7.27.1. Room controller

This value is used to appoint the amount of influence the room temperature has on the reference flow temperature, as a percentage. For each degree deviation between room temperature and set point temperature, the percentage set here is added from the calculated set flow temperature to the set flow temperature or subtracted from it until the min. or max. values set under the protective functions.

Example: Reference room temp.: e.g. 25 °C; room temp.: e.g. 20 °C ±5 °C. Calculated reference temp.: e.g. 40 °C: room controller: 10 %= 4 °C 5 X 4 °C= 20 °C. Accordingly, 20 °C are added to the reference flow temperature, giving 60 °C. If the value is higher than the one set in max. flow temp, the resulting temperature is the one set in max. flow temp.

The setting parameters "7.27.2. Room ref. day" / "7.27.3. Room ref. night" have no influence, when using a °Caleon and can be ignored.

Under "7.27.7. Thermostat 2" further °CALEONs can be set optionally as room controllers. The same system as for the first room controller applies.

5. Settings -> 5.11. HK 1 -> 5.15. Switch off heating circuit

If you want the heating circuit to switch off in addition to summer-winter shutdown, even if the room temperature is reached, set "summer + room" here.

	Bathroom	TO STATE OF THE ST	Children 3	[2]	Room 2
	Bathroom 2		Corridor	[3]	Room 3
	Bathroom 3	\$	Corridor 2	[4]	Room 4
A	Bathroom 4	TAAT	Dining	5	Room 5
	Bedroom		Kitchen	[6]	Room 6
图	Bedroom 2		Living		Room 7
	Bedroom 3		Office	[8]	Room 8
8	Children	P	Office 2	[9]	Room 9
	Children 2	F	Room 1	[10]	Room 10

RC21 Room thermostat with remote control



The RC21 room thermostat is an optional accessory and is normally not included in the scope of supply.

The remote control with integrated thermostat RC21 provides you with easy to use temperature controlled adjustment of the temperature from within your living space.

Setting options

The RC21 control dial parallel shifts the heating circuit characteristic stored in the controller. The flow temperature (depending the outdoor temperature) is increased or decreased respectively by this. When the dial is turned all the way down, the heat circuit is switched off. Frost protection stays active to prevent damage.

Temperature Sensors

The RC21 room thermostat has a built-in temperature sensor, the values of which are registered, used and displayed in the controller. If the settings in the controller allow it, the sensor is used to alter the flow temperature.

Operating Modes

The slider can be moved to the following operating modes.

- (In automatic mode, the temperature is controlled according to the set thermostat periods.
- In continuous day mode, the set times are ignored and the temperature is controlled according to the day settings.
- In continuous night mode, the temperature is usually reduced. This setting is suitable, for example, for periods of prolonged absence (e.g. holidays).

Installation

Carefully remove the dial from the housing with a screwdriver. Loosen the screw beneath. Remove the light-coloured part of the housing from the base.

The RC21 is connected to the controller via 3 wires (Molex)

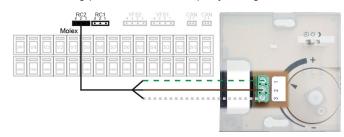
- 1) Remote control -> Green
- 2) Temperature sensor -> Brown
- 3) GND -> White

The setup of the room controller is done in the following menu:

7. Special functions -> 7.27. Room controller

7.27.6. Thermostat

The following picture shows exemplary wiring.



select "RC21-Local 1".

7.27.14. RC-local:1 Type

Select here the sensor input that you use for the temperature sensor (Terminal 1) of the RC21.

"7.27.2. Room ref. day" / "7.27.3. Room ref. night"

Setting the desired room temperature for day/night operation.

7.27.1. Room Controller

This value is used to appoint the amount of influence the room temperature has on the reference flow temperature, as a percentage. For each degree deviation between room temperature and reference temperature, the percentage of the calculated set flow temperature set here is added to the set flow temperature or subtracted from it up to the min. or max. values set under the protective functions.

Example: Reference room temp.: 25 °C; room temp.: 20 °C = 5 °C deviation. Calculated reference flow temp.: 40 °C: room controller: 10 %= 4 °C 5 X 4 °C= 20 °C. Accordingly, 20 °C are added to the reference flow temperature, giving 60 °C. If the value is higher than the one set in "Max. flow temp", the resulting temperature will be the one set in "Max. flow temp".

Under "7.27.7. Thermostat 2" further °CALEONs can be set optionally as room controllers. The same system as for the first room controller applies.

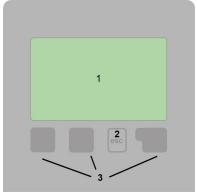
5. Settings -> 5.1. Heating circuit 1 -> 5.1.15. Heating circuit off

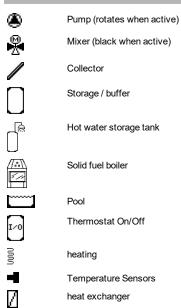
If you want the heating circuit to switch off in addition to summer-winter shutdown, even if the room temperature is reached, set "summer + room" here.



The RC21 is suited for low voltage only!

Display and Input





Further symbols can be found in the special functions

Increase / decrease values

Examples for key settings:

(SDI

+/-

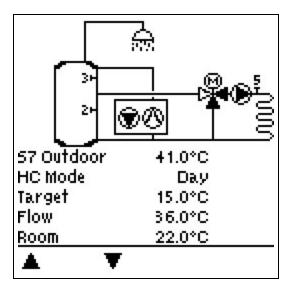
▼/▲ Scroll menu down / up
Yes/No agree / reject
About further information
Back to the previous display
Ok Confirm selection
Confirm

Turned on logging

The display's (1), extensive text and graphical mode, enables simple, almost self-explanatory, operation of the controller.

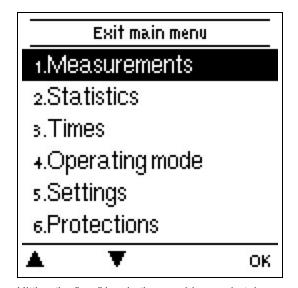
The LED (2) lights up green when the primary pump is switched on (automatic mode). The LED (2) lights up red when operating mode ,Off is set. The LED (2) flashes quickly red when an error is present.

The function of the other 3 keys (4) is shown in the display right above the keys. The right-hand key generally has a confirmation and selection function.



The graphics mode appears if not key is pressed for 2 minutes or after exiting the main menu with 'esc'.

The temperature overview appears when you press the. left button. Tapping the button again leads back to The graphic overview.



Hitting the "esc" key in the graphics mode takes you directly to the main menu.

Commissioning help

Setup wizard

Would you like to start the setup wizard?

no

- 1. Set language and time
- 2. Commissioning help / setup wizard
- a) select or
- b) skip.

The setup wizard guides through the necessary basic settings in the correct order. Every parameter is explained on the display of the controller. Pressing the "esc" key takes you back to the previous setting.

b) With free commissioning the settings should be made in the following order:

- menu 10. Language
- · menu 3. Time, Date and Operating Times.
- . Menu 5. Settings, all values
- menu 6. Protection Functions (if any adjustments necessary).
- menu 7. Special Functions (if any adjustments necessary).

3. In menu operating mode "4.1. Manual", test the witch outputs with the consumers connected and check the sensor values for plausibility. Then set to automatic mode. See " Manual " on page 26



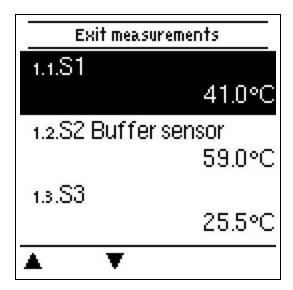
The setup wizard can be accessed in menu 7.24. at any time.

yes



Consider the explanations for the individual parameters on the following pages and check if further settings are necessary for your application.

1. Measurement values



Serve to display the current measured temperatures.

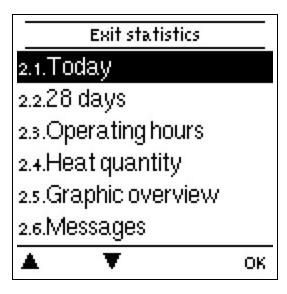


If ,error' appears on the display instead of the measurement value, there may be a defective or incorrect temperature sensor.



If the cables are too long or the sensors are not well-placed, small deviations in the measurement values may occur. In this case, the display values can be compensated by adjustments in the controller See "Sensor Calibration" on page 36. The selected program, connected sensors and the specific model design determine which measurement values are displayed.

2. Statistics



Serve for function control and long-term monitoring of the system.



For time-dependent functions such as circulation and anti-legionella and the evaluation of system data, it is essential that the time is accurately set on the controller. Please note that the clock continues to run for about 24 hours if the mains voltage is interrupted, and afterward must be reset. Improper operation or an incorrect time may result in data being cleared, recorded incorrectly or overwritten. The manufacturer accepts no liability for the recorded data!

Today

Flow temperature of the last 24 hours

In the graphical overview the characteristics of outdoor, flow and DHW temperature for the president day are shown from 0 ... 24 h. The right button changes the unit of time (days) and the two left buttons scroll through the diagram.

28 days

Flow temperature during the last 28 days

In the graphical overview, the characteristics of the outdoor, flow and DHW temperature from the last 28 days are shown. The right button changes the unit of time (days) and the two left buttons scroll through the diagram.

Operating hours

Here the operating hours of the heating circuit and other switch or signal outputs are displayed. This is the entire time the heating circuit pump and other switch or signal outputs were active. The displayed date in this menu is the date of the last deletion. From this date on the current count is added.

Heat quantity

Display of the consumed heat quantity form the system in kWh.



This is an indicative value.

Graphic overview

This results in a clear illustration of the data as a bar graph. Different time ranges are available for comparison. You can page through with the two left keys.

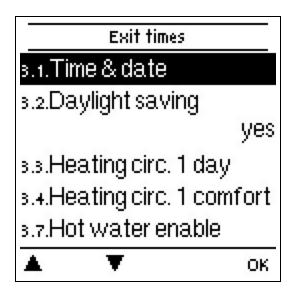
Notifications

Display of the last 20 errors in the system with indication of date and time.

Reset / Clear

Resetting and clearing the selected statistics. Selecting ,all statistics' clears everything except the messages.

3. Periods



Settings for time, date and operating times for the heating circuit.



The associated temperature reference values are specified in Menu 5, ,Settings'.

Time & Date

Serve to set the current time and date.



For time-dependent functions such as circulation and anti-legionella and the evaluation of system data, it is essential that the time is accurately set on the controller. Please note that the clock continues to run for about 24 hours if the mains voltage is interrupted, and afterward must be reset. Improper operation or an incorrect time may result in data being cleared, recorded incorrectly or overwritten. The manufacturer accepts no liability for the recorded data!

Daylight saving time

If this function is activated, the controller automatically changes to winter time or summer time (DST, Daylight Savings Time).

Heating Circuit (Day)

This menu is used to select the daytime mode times for the heating circuit; three time periods can be specified for each weekday and copied to the following days.



Unspecified times are automatically considered to be night-time mode. The set times are only taken into account in the ,Automatic' heating circuit operating mode.

Heating Circuit 2 (Day)

This menu is used to select the daytime mode times for the heating circuit 2; three time periods can be specified for each weekday and copied to the following days.



Unspecified times are automatically considered to be night-time mode. The set times are only taken into account in the ,Automatic' heating circuit operating mode.

Heating Circuit Comfort

This menu can be used to select three time ranges for each day of the week in which the heating circuit is supplied with an increased comfort temperature, e.g. for quick heating in the morning.

Heating Circuit 2 Comfort

This menu can be used to select 2 time ranges for each day of the week in which the heating circuit is supplied with an increased comfort temperature, e.g. for quick heating in the morning.

DHW enable

In this menu, the approval times for the DHW load (sensor S3) are selected, whereby for every weekday 3 periods can be determined and copied in the following days.



In times that are not filled, the DHW load is automatically shut down by the controller.

DHW comfort

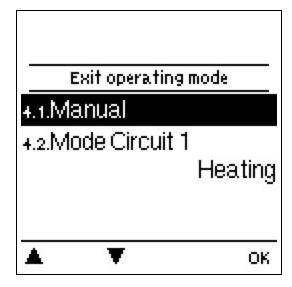
This menu can be used to select three time ranges for each day of the week in which the DHW is supplied with an increased comfort temperature.

AL-times

Release time for the anti-Legionella function

Here you can set the desired time periods in which the anti-Legionella function is released. For each weekday, three times can be specified, furthermore, you can copy individual day to other days. Outside of the set times, the anti-Legionella function is switched off.

4. Operating mode



Manual

The individual relay outputs, v outputs and the connected consumers can be checked for proper functioning and correct assignment.



The operating mode ,Manual' may only be used by specialists for brief function tests, e.g. during commissioning! Function in manual mode: The relays and thus the connected consumers are switched on and off by pressing a key, with no regard to the current temperatures and set parameters. At the same time, the current measurement values of temperature sensors are also shown in the display for the purposes of function control.

Mode Circuit (X)

Sets the heating circuit mode.

Off

"Off" switches off the heating circuit completely. The heating circuit is only switched on again by changing the operating mode directly on the controller or via the optional internet application "SOREL Connect".

Changes to room controllers in "off" mode have no influence on the heating circuit operation.

Heating

"Heating" switches the heating circuit to normal heating mode.

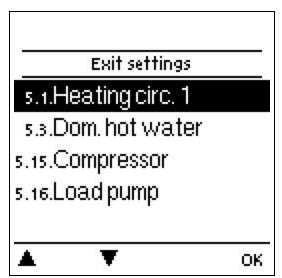
Changes to room controllers or via "SOREL Connect" affect the heating circuit operation.

Cooling

If the heating circuit is in "Heating and Cooling" Mode (5. Settings -> 5.1. Heating Circuit 1 -> Operating Mode), manual seasonal change of the heating circuit can be effected by selecting the mode "Cooling".

Changes to room controllers or via "SOREL Connect" affect the heating circuit operation.

5. Settings



The basic settings for the selected function are applied (for example, here it is the heating circuit X).



Other control functions and their setting parameters See "Function overview" on page 40



By no means does the controller replace the safety appliances on site!

Heating Circuit (X)



Operating mode

Heating: automatic/normal operation taking into account operating times (day, comfort increase, night reduction).

Reference: fixed flow temperature independent of the outside temperature. The desired flow temperature must be set in Menu 5.1.5. . **Reference program:** e.g. for screed heating. For the next 14 days, can be found under Menu 4. different fixed flow temperatures can be entered. After 14 days, the reference temperature of the 14th day is used continuously until the operating mode is changed. Different temperature values can be set in menu 5.4. for every individual day separately.



Set room controllers have no influence on the setpoint program!

Heating and cooling: automatic/normal operation taking into account operating times (day, comfort increase, night decrease) with change of season.

The operating mode can be changed from heating to cooling in different ways:

- 1. Switching via °CALEON Clima room controller
 - a. Configuration "See " °CALEON Room Controllers " on page 17"
 - b. Main menu °CALEON Clima room controller
- 2. Using a sensor input for the change of season (e.g. by signal of an invertible heat pump or via an external switch). The sensor input is monitored for short circuit (closed= cooling, open = heating).
 - a. menu 5. Settings > Heating Circuit (X) > Room Contr. heating circ. (X) -> Thermostat -> Sensor Input (e.g., S1)
- 3. Manual switchover on the controller:
 - a. Menu 4. Operating Mode > Mode Heating Circuit (X) > Heating/Cooling

Cooling: automatic cooling operation taking into account operating times (day, comfort increase, night reduction).

Season switch

Only appears, if "heating and cooling" mode is selected. Heating circuits separately, or switching system-wide between heating and cooling.

S/W Day

Summer / Winter changeover in daytime mode

If this value is exceeded at the outdoor sensor the controller automatically switches the heating circuit off = Summer mode. If the outdoor temperature drops below this value, the heating circuit is switched on again = Winter mode.



In addition to the operating times in normal daytime operation, this setting is also valid for times with activated comfort.

S/W Night

Summer/Winter changeover in night-time mode

If this value is exceeded at outdoor sensor S1 during the nighttime mode times, the controller automatically switches the heating circuit off = Summer mode. If the outdoor temperature drops below this value, the heating circuit is switched on again = Winter mode.

Curve

Type and slope of the heating characteristic curve

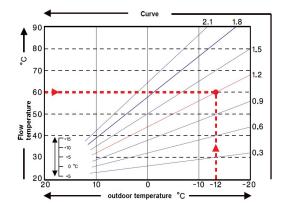
The characteristic curve is used to control the heat dissipation of the heating circuit relative to the outdoor temperature. The demand for heat differs due to factors such as the type of building, heating, insulation and outdoor temperature. For this reason, the controller can operate with a normal straight curve (setting ,simple') or split curve (setting ,split').

If ,simple' is selected, the curve is adjusted using the graphic diagram. While setting the slope, the controller also shows the slope value and the calculated target flow temperature at -12 °C as a reference point.

If ,split is selected, the curve is set in the following steps:

- 1. Outdoor temperature for slope change
- 2. Slope over outdoor temperature for change
- 3. Slope below outdoor temperature for change

While setting the slope, the controller also shows the slope value and the calculated target flow temperature at -12 °C as a reference point. In case of repeated adjustment of the split curve, the settings appear in reverse order.



The diagram shows the influence of the selected characteristic curve steepness (standard curve) on the calculated reference flow

temperature of the heating unit. The correct characteristic curve is determined by defining the intersection point of the maximal calculated flow temperature (=design temperature) at minimal outdoor temperature.

Example: The design temperature of the heater 60 °C flow at lowest outdoor temperature according to calculation of heat requirement

-12 °C. The intersection point renders a slope of 1.2 as the setting.

Day Correction

Parallel characteristic translation

The day correction causes a parallel shift of the heating curve during daytime operating hours, because with certain outdoor temperatures the building might not be optimally heated with the set heating curve. With a non-optimised heating curve, the following situations frequently occur: hot weather = room too cold/cold weather = room too hot. In this case, the slope of the curve should be reduced stepwise by 0.2 points and increases the day correction by 2 ... 4 °C each.

Night Correction

Parallel characteristic translation

The night correction produces a parallel translation of the heating characteristic during the nighttime operating hours. If a negative value is set for the night correction, the reference flow temperature is lowered accordingly during the nighttime operating hours. In this manner, primarily at night, but also during the day when no-one is at home, the room temperature is lowered, thus saving energy. Example: A day correction of +5 °C and a night correction of -2 °C produces a reference flow temperature in nighttime operation that is 7 °C lower.

Comfort Temperature Boost

Parallel characteristic translation

The comfort temperature boost is added to the set day correction. In this manner it is possible to carry out quick heating and/or raise the temperature of living spaces at a certain time each day.

Min. Flow

The minimum flow temperature is the lower limit of the heating curve, and by this, the reference flow temperature of the heating circuit. In addition to that, the minimal flow temperature is the reference flow temperature for the frost protection function.

Max. Flow

This value is the upper limit of the reference flow temperature of the heating circuit If however, the temperature of the heating circuit exceeds the set value, the heat circuit shuts down until the temperature falls below this value. After 55 seconds, rinse for 5 seconds.



The customer must provide an additional limiting thermostat which is connected to the pumps in series (eg underfloor heating) for safety.

Reference/Actual -

Switch on hysteresis for additional heating

This setting determines the allowed undershoot of the heating circuit temperature below the calculated reference flow temperature. If the heating circuit flow temperature and the storage temperature drop below the reference flow temperature by this value, the additional heating will start the additional heat source after a 1 minute delay.



Heat request is started when the flow temperature is continuously below reference temperature for 1 minute.

Reference/Actual +

This setting determines the allowed undershoot of the heating circuit temperature below the calculated reference flow temperature at the storage sensor (see "4.6.11. - storage HK") or flow sensor. If the temperature on the storage sensor HC or, if this was not selected, on the flow sensor, exceeds the reference flow temperature by the value set here, the heat request will be turned off.



Heat request is started when the flow temperature is continuously below reference temperature for 1 minute.

Variant

Only appears, if the heating circuit is an unmixed heating circuit (no mixer 1).

The condition for switching off the heating circuit pump is set. In the mode flow (FL), the pump is shut down, if the reference temperature is exceeded. In the summer/winter mode (SW), it is shut down in the winter mode at Tmax, in the summer mode the heating circuit pump is shut down in general.



The sensor should be placed in the return line in the VL mode.

Heating circuit off

If you use a room controller, the heating circuit can also be switched off on the base of the room controller in addition to the switch-off according to outside temperature.

Summer: Heating circuit turns off when the summer/winter time changeover (outside temperature) is exceeded.

Summer + Room: Heating circuit is turned off as soon as the summer/winter time changeover (outside temperature) or the room setpoint temperatures are exceeded.

Room hysteresis

Only appears, if "Switch off heating circuit" has been set to "Summer+Room". If the reference room temperature + the hysteresis set here are exceeded, the heating circuit is switched off.

In cooling mode, reactivation when the room temperature is exceeded.

Buffer sensor

Input of heating circuit buffer sensor.

In this menu, the sensor is set, which is used as a reference sensor for the heating circuit request. Switching on and off conditions for a heating circuit request See "Reference/Actual - " on page 42 / See "Reference/Actual + " on page 42.



The request only works if an energy source (burner, compressor, solid chamber) is activated as an additional function and if this source is set for the heating circuit request

Insulation factor

Depending on the selected factor, the outdoor temperature has an influence on the VL temperature calculation after the set delay.

0= Off, 1= 15 minutes, 2= 60 minutes, 3= 120 minutes, 4= 300 minutes



Better insulated buildings can increase comfort and save energy by increasing the building factor.

Overload protection

If the function is set to "On", it does not matter which state the heating circuit has. If the temperature at the buffer sensor is above Max. buffer, the heating circuit pump switches on and the setpoint flow rate is fixed to See "Max. Flow" on page 42 -2°C or the adjusted set point. If the set Max. If the temperature of the buffer falls below 5 Kelvin, the heating circuit switches back to the previous mode.

Min. Flow cooling

Only appears when the operating mode of the heating circuit is set to heating and cooling or cooling.

This value is the upper limit of the reference flow temperature of the cooling.

Max. flow cooling

Only appears when the operating mode of the heating circuit is set to heating and cooling or cooling.

This value is the upper limit of the reference flow temperature of the cooling.

Dew point correction

The internal dew point curve is moved parallel with this value. The dew point calculation is used to calculate at which room temperature there is an undesired condensation (precipitation) at the currently measured humidity. This calculated room temperature will not be undershot with the cooling system and therefore represents a temperature lower limit for the cooling system.

The calculated room temperature can be moved by up to 10 °C with the dew point correction.

Example 1: You determine that there is precipitation with the default value, so you increase this correction value.

Example 2: Condensation/precipitation can be ignored, but stronger cooling is required instead. You therefore decrease this correction value.



In case of reduction of the calculated temperature with the help of dew point correction condensation / perspiration / precipitation can occur, which, among other things, may cause the formation of mold.

Room Controller Heating Circuit (X)

Here, the settings are made for an optional room controller. The following variants can be used with different functions:

°CALEON Room Controller:

Influence of the room temperature, the room reference temperature as well as of room-specific time programs on the reference flow. Operating modes of the °CALEON and significance for the HCC:

Off = Heating Circuit Off,

Eco = Reference - Night reduction,

Normal = Reference + daily correction,

Comfort = Reference + daily correction + comfort increase



The selection of an operating mode (Normal, Comfort, Eco or Off) is only valid until a change to another mode is effected in the time program of the °CALEON.

Example: The operating mode "Off" is activated on the "CALEON. The next change in the time program ends the manually set operating mode and activates the mode set according to the time program. If a longer shutdown of the heating circuit is desired, for example, the holiday mode can be used in the "CALEON.



If several °CALEONs are set as room controllers, the operating mode of the HCC is determined by the room with the greatest energy demand.

RC21:

Influence of the room temperature on the reference, parallel shift of the characteristic curve by the control dial, influence on the reference flow by the operating mode switch. Operating modes of the RC21 (Switch) and significance for the HCC:

Auto = Set reference,

Day = Reference + daily correction,

Night = Reference night reduction



For detailed instructions on how to connect °CALEON or an RC21, See " °CALEON Room Controllers " on page 17

Sensor input (S1-S6, VT1, VT2):

Use of a sensor input as room controller with different functions (see "Sensor Type").



Set room controllers have no influence on the setpoint program!

Thermostat (X)

The room controller or sensor input is selected here.

When using a °CALEON: select the room set in the °CALEON.

When using an RC21: select RC21-local 1

When using an RC20 or other thermostats and seasonal switches: select the sensor input used here and then select the exact function under "sensor type".

Sensor Type

If a sensor input is selected for "Thermostat (X)", it must be set here how exactly this input is to be used.

RC20: measurement of room temperature and influence on reference

Contact: Open = heating circuit Off, closed = heating circuit

Season: Closed= cooling, Open = heating

Room Controller

This value is used to appoint the amount of influence the room temperature has on the reference flow temperature, as a percentage. For each degree deviation between room temperature and set point temperature, the percentage set here is added from the calculated set flow temperature to the set flow temperature or subtracted from it until the min. or max flow values.

Example: Reference room temp.: e.g. 25 °C; room temp.: e.g. 20 °C ±5 °C. Calculated reference temp.: e.g. 40 °C: room controller: 10 %= 4 °C 5 X 4 °C= 20 °C. Accordingly, 20 °C are added to the reference flow temperature, giving 60 °C. If the value is higher than the one set in max. flow temp, the resulting temperature is the one set in max. flow temp.

Room Reference Day

The desired room temperature for day mode.

In combination with the %-value set under "room controller", the difference between reference and actual room temperature influences the reference flow temperature. If the room controller is set to 0 %, this function is deactivated.



For °CALEON room controller without influence.

Room Reference Night

The desired room temperature for night mode.

In combination with the %-value set under "room controller", the difference between reference and actual room temperature influences the reference flow temperature. If the room controller is set to 0 %, this function is deactivated.



For °CALEON room controller without influence.



In the mode Set point program, the room controller has no influence.

Mixer

This menu contains all settings relating to the mixer of the heating circuit.

Direction

Direction of the mixing valve can be set here.

Mixer turn time

The mixer is switched on i.e. is opening or closing for the time span set here, then the temperature is measured to control the flow temperature

Mixer off factor

The calculated pause time of the mixer is multiplied with the value set here. If the pause factor is ,1', the normal pause time is used, ,0.5' will use half the normal pause time. Setting the pause factor to ,4' would quadruple the pause time.

Mixer increase

If the temperature rises very fast, this value is added to the measured flow temperature so that the mixer's reaction is stronger. If the measured temperature does not rise any more, the measured value is used again. The measurement occurs once every minute.

Mixer run time

Mixer-specific setting of the running time required by the mixer for a full ride.

Signal type

Only available, if the function is used on one of the V-outputs. The type of device to be controlled is set here.

0-10V: Control by 0-10V signal.

PWM: Control by means of a PWM signal.

Smart grid 1/PV contact

A sensor input can be set here, which can be used as Smart grid terminal 1 for interference by the energy supplier or as a PV contact for a photovoltaic system. This sensor is observed to "short circuit" (PV-Contact closed). If the PV-Contact is closed, the mode of this function is changed to "comfort" and operated at the comfort temperature set for the comfort function. This also applies in the case that the mode "comfort" of the function currently has no time release.



Information about the operation and the connection of PV-contact, refer to the technical description of your PV system.

Smart grid 2

Smart Grid Terminal 2 for influence by the energy supplier. The inputs are checked for open and short-circuit. The combination of inputs 1 and 2 determines how the heating circuit is influenced: 1= short-circuit, 0 = open Terminal 1: Terminal 2

0:0 = Set heating circuit modes to "Off".

1:0 = Set heating circuit modes to" Eco

0:1 = Set heating circuit mode according to time and room controller settings

1:1= Set heating circuit mode to "Comfort" mode

Settings Domestic Hot Water (DHW)



By no means does the controller replace the safety appliances on site!

Operating mode

The DHW heating can be set here. "Auto" activates the DHW heating according to the time program, with "off" the DHW heating is turned off.

Hot water minimum

Minimum DHW temperature. If the set temperature at the DHW sensor is undeshot outside of the set times, the DHW charge and heat request will be turned on.

DHW reference

Minimum DHW temperature time program. If the set temperature at the DHW sensor is undershot and the DHW charge is approved for the time, the DHW charge and the heat request will be turned on.



The request only works if an energy source (burner, compressor, solid chamber) is activated as an additional function and if this source is set for the DHW request.

DHW comfort

DHW temperature for comfort time. The set temperature considered as minimum temperature during the set comfort time. If the temperature on DHW-sensor is below the value set here is during the DHW comfort periods, the DHW heating is started, until DHW comfort + hysteresis is achieved.

DHW hysteresis

DHW hysteresis. The DHW charge and heat request are shut down if the temperature at the DHW sensor reaches the value set under "See " Hot water minimum " on page 32" / "See " DHW reference " on page 32" plus the heating set here.

Buffer DHW load

DHW load from the buffer. The DHW load from the buffer storage is turned on if the temperature on the buffer sensor is at least 8 °C warmer than at the DHW sensor. The DHW load from the buffer storage is shut down if the temperature at the buffer sensor is only 4 °C warmer than at the DHW sensor or if the temperature at the DHW sensor has reached the value set under See " Hot water minimum " on page 32 or See " DHW reference " on page 32.

DHW priority

Preferred DHW charge. If this function is activated, the reference flow temperature during a DHW heating will be set to the minimum flow temperature See " Min. Flow " on page 42 so that the mixer moves to the "closed" position.

DHW sensor

The sensor used as a domestic hot water sensor.

Smart grid 1/PV contact

A sensor input can be set here, which can be used as Smart grid terminal 1 for interference by the energy supplier or as a PV contact for a photovoltaic system. This sensor is observed to "short circuit" (PV-Contact closed). If the PV-Contact is closed, the mode of this function is changed to "comfort" and operated at the comfort temperature set for the comfort function. This also applies in the case that the mode "comfort" of the function currently has no time release.



Information about the operation and the connection of PV-contact, refer to the technical description of your PV system.

6. Protective Functions



The 'Protective functions' can be used by specialists to activate and set various protective functions.



By no means does the controller replace the safety appliances on site!

Seizing Protection

If the anti-seizing protection is activated (daily, weekly, off), the controller switches the outputs on/off at 12:00 noon for 5 seconds to prevent seizing of the pump/valve after long periods of inactivity.

ABS R/V (X)

Activation (daily, weekly) of the anti-lock protection to a relay/signal output (X) at 12:00 for 5 seconds.

Frost Protection

If the external temperature on sensor S1 goes below 1 °C and the heating circuit is turned off, the heating circuit will automatically be turned on if the frost protection is activated and the reference flow temperature is set at the minimum flow temperature set under See "Min. Flow" on page 42. As soon as the outdoor temperature exceeds 1 °C, the heat circuit is switched off again.



Switching the frost protection function off or setting the minimum flow temperature too low can lead to severe damage to the system.

Discharge Protection

With activated buffer discharge protection, the heating circuit is switched off as soon as the buffer temperature undershoots the min. flow temperature. Every 5 minutes, the system checks if the flow temperature has been reached.

Dew point correction

Activate or deactivate. Activated dew point corrects the heating circuit flow temperature in cooling mode and switches off the heating circuit when the temperature falls below the dew point in order to prevent condensation.

Pressure Monitoring

In this menu, the system pressure monitoring can be activated through a direct sensor. A message is displayed and the LED flashes red when the pressure drops below minimum or exceeds the maximum.

<u>RPS1 / RPS2</u>

In this menu, you can adjust which pressure sensor model is being used. Please note: If e.g. VFS1 is connected, RPS1 will be hidden

7. Special Functions

7.1.Program selection
7.10.Sensor calibration
7.11.Relay 1
7.12.Relay 2 Load pump
7.13.Relay 3
7.14.Relay 4 Mixer 1 open

▲ ▼ OK

Used to set basic items and expanded functions.



The settings in this menu should only be changed by a specialist.

Program selection

Here the hydraulic variation fitting to the respective use case is selected and set.



The program selection normally occurs only once during the first entry into service by a specialist. An incorrect program selection may lead to unpredictable errors.

Pump settings

Settings from the 0-10V or the PWM pump can be made in this menu.



When this menu is selected, you may receive a request to save the speed settings.

Signal type

Only available, if the function is used on one of the V-outputs. The type of device to be controlled is set here.

0-10V: Control by 0-10V signal.

PWM: Control by means of a PWM signal.

Profile

In this menu, the preset profiles for actuators can be selected or under "manual" all settings can be done personally. The settings can still be changed after a profile has been selected.

Output Signal

In this menu the type of actors are set: heating pumps have the greatest output with a small input signal, solar pumps in contrast have very little output with a small input signal. Solar = normal, heating = inverted. For 0-10 V pump always choose the "Normal" setting

PWM / 0-10V off

This voltage / this signal is emitted if the actor is turned off (actor with cable break detection require a minimum voltage / a minimum signal).

PWM / 0-10V on

This voltage / signal is required the actuator to switch on and run at minimum speed.

PWM / 0-10V max.

With this value, the maximum voltage level / maximum signal can be specified for the highest speed of the actuator, which is used, for example, during the flushing or manual operation.

Show signal

Represents the set signal in a graphic and text overview.

Speed control

If the speed control is activated, it XHCC offers the possibility through a special internal electronic system to change the speed of pumps depending on the process. The relay R1, R2 and the Pwm and 0-10V outputs can work with the speed controlled.



This function should only be activated by a technician. Depending on the pump being used and the pump level, the minimum speed may not be set too small, because the pump or the system may be damaged. The specifications from the affected manufacturer must be observed for this! When in doubt, the min. speed and the pump level should be set too high instead of too low.

Variant

The following speed variants are available here:

Off: There is no speed regulation. The connected pump is only turned on or off with full speed.

Mode M1: The controller changes to the set max. speed after the purging time. If the temperature difference ΔT between the reference sensors is below the set switch on temperature difference ΔT R1, the speed will be reduced. If the temperature difference between the reference sensors is above the set switch on temperature difference ΔT R1, the speed will be increased. If the controller has decreased the speed of the pump to the smallest level and the ΔT between the reference sensors is still only ΔT off, the pump will be turned off.

Mode M2: The controller changes to the set min. speed after the Speed. If the temperature difference ΔT between the reference sensors is above the set switch on temperature difference ΔT R1, the speed will be increased. If the temperature difference ΔT between the reference sensors is below the set switch on temperature difference ΔT R1, the speed will be reduced. If the controller has decreased the speed of the pump to the smallest level and the ΔT between the reference sensors is still only ΔT off, the pump will be turned off.

Mode M3: The controller changes to the set min. speed after the Speed. If the temperature on the reference sensors is above the set value to be set in the following, the speed will be increased. If the temperature on the reference sensors is below the set value to be set in the following, the speed will be reduced.

Purging time

For this time, the pump runs with its full speed (100%) in order to guarantee a secure start-up. Only after expiration of this purging time will the pump have a controlled speed and will switch, depending on the set variant, to the max. or min. speed. Speed.

Sweep time

With the control time, the inertia of the speed control is determined in order to prevent strong temperature deviations as much as possible. The timespan is entered here, which is needed for a complete cycle from minimum speed to maximum speed.

Max. Speed

The maximum speed of the pump is determined here in %. During the setting, the pump runs in the respective speed and the flow can be determined.



The specified percentages are variables, which may deviate more or less strongly depending on the system, pump and pump level. 100% is the maximum possible power of the controller.

Min. Speed

The minimum speed of the pump is determined here. During the setting, the pump runs in the respective speed and the flow can be determined.



The specified percentages are variables, which may deviate more or less strongly depending on the system, pump and pump level. 100% is the maximum possible power of the controller.

Sensor Calibration

Deviations in the temperature values displayed, for example. due to cables which are too long or sensors which are not positioned optimally can be compensated for manually here. The settings can be made for each individual sensor in steps of 0.5 °C.



Settings are only necessary in special cases at the time of initial commissioning by the specialist. Incorrect measurement values can lead to unpredictable errors.

Relay functions

Free relays, i.e. relays not used in a basic scheme, can be assigned to various additional functions. Every additional function can only be assigned once. Preset functions can be deselected.



When assigning relays with functions, the activated function for already used relays must first be deactivated before a new function can be selected.

R3 to R6: Mechanical relay 230V

R7: Potential free relay

V1 and V2: PWM and 0-10 V output

V3 and V4: PWM output

Please pay special attention to the relay's technical information (see "Specifications").

The symbols shown here are displayed on the main overview screen when the special function is activated.

Heat quantity

Constant flow

If "Constant flow" is activated as the type of heat quantity metering, the approximate heat from the manually entered values for antifreeze, its concentration and the flow from the system and the measured sensor values from the collector and storage are calculated. Additional information about antifreeze, its concentration and the flow of the system is required. Additionally through the setting offset ΔT , a correction factor can be set for the heat quantity collection. Since the collector temperature and the storage temperature can be used for the heat quantity metering, depending on the system, there may be deviations from the displayed collected temperature to the actual previous temperature or the displayed storage temperature to the actual return temperature. Through the setting Offset ΔT , this deviation can be corrected.

Example: displayed collector temperature 40°C, read previous temperature 39°C, displayed storage temperature 30°C, read return temperature 31° means a setting of -20% (displayed ΔT 10K, actual ΔT 8K => -20% correction value)



The heat quantity data in the "Constant flow" mode only consists of calculated values for the functional inspection of the system.

VFS(X)

The type used of direct sensor is set in this menu.

Commissioning

Starting commissioning help guides you in the correct order through the basic settings necessary for commissioning, and provides brief descriptions of each parameter in the display. Pressing the ,esc' key takes you back to the previous value so you can look at the selected setting again or adjust it if desired. Pressing ,esc' more than once takes you back to the selection mode, thus cancelling the commissioning help (See "Commissioning help" on page 23).



May only be started by a specialist during commissioning! Observe the explanations for the individual parameters in these instructions, and check whether further settings are necessary for your application.

SD-Card

Settings for the logging function with data storage on an SD card.

Logging

In this menu, the recording of the sensor and relay data is activated and set. Different file formats are available.

Free storage

Indicates the available storage space on the SD card.

Load configuration

With this function, all settings of the controller can be loaded from the SD.



Current settings are over written.

Save configuration

With this function, all settings are saved on the SD card including the service values of the controller.

Firmware update

With this function, firmware saved on the SD card is written in the controller.



During the firmware update, do not turn off the controller or disrupt the power supply, this may lead to permanent damage. Settings can be changed and/or overwritten. After the firmware update, reset the controller to factory settings and re-execute the commissioning.

Unmount

With this function, the card is "umounted", or logged out of thesystem.



In order to remove the SD card without damage or data loss, you should previously be signed off here.

Factory Settings

All settings can be reset, returning the controller to its delivery state.



All of the controller's parametrization, statistics, etc. will be lost irrevocably. The controller must then be commissioned once again.

Room Controller

See "Room Controller Heating Circuit (X)" on page 30.

Eco Display Mode

In Eco Display Mode the backlight of the display is switched off if no buttons are pushed for 2 minutes.



If a message exists, the backlight does not switch off until the message has been scanned by the user.

Temperature unit

In this menu you can select between the temperature units °C and °F.

Network

If necessary, the network settings of the connected data logger must be set.

Access Control

This menu lets you give up to 4 users access to the data logger. The users that are registered then have access to the controller or respectively the data logger.

To add a user in the list, select <add user>. Leave the now visible menu open und connect to the address of the connector or respectively the data logger. Your user name is going to appear in this menu and can be selected and confirmed with 'OK'.

Note

You can find the address of the connector or respectively the data logger on the address sticker on the outside of the casing. Pointers and help on how to establish a connection you can find in the enclosed SOREL Connect instructions or the instructions of the data logger.

Select a user with ,OK' to grant access.

To revoke access again, choose one of the users from your list and choose <remove user>.

Ethernet

The data logger's Ethernet connection settings can be set using this menu.

MAC Address

Displays the individual MAC address of the data logger.

Auto-Configuration (DHCP)

If auto-configuration is activated, the data logger requests IP addresses and network parameters from a DHCP server that assigns an IP address, subnet mask, gateway IP and DNS server IP. If you deactivate the auto configuration (DHCP), you will have to make the required network settings manually!

IP-Address

Please refer to the router configuration for the IP address to be set.

Subnet Mask

Please refer to the router configuration for the subnetz mask to be set.

Gateway

Please refer to the router configuration for the gateway to be set.

DNS-Server

Please refer to the router configuration for the DNS server to be set.

Datalogger Version

Shows software version of the datalogger.

CAN bus ID

Here you can see the ID of the controller on the CAN bus.

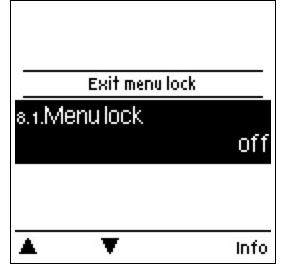
Sensor send interval

The send interval determines how often the sensor and output values of the controller may be send via CAN. If a value changes, it is sent and starts the interval. The next values are not sent until the interval has expired. If no value changes, nothing is sent.



If there are several controllers in the CAN network, a too short send interval can lead to an overload of the CAN network.

8. Menu Lock



Secure the controller against unintentional changing and compromise of basic functions.

Menu lock active = "On"

Menu lock off = "Off"

In addition, the "Simple" menu view can be used to hide menu items that are not necessary for the daily use of the controller after commissioning. The menu item "Menu lock on/off" is also hidden when the "Simple" menu view is selected!

The menus listed below remain completely accessible despite the menu lock being activated, and can be used to make adjustments if necessary:

- 1. Measurement values
- 2. Statistics
- 4. Settings
- 6. Special Functions
- 7. Menu lock
- 9. Language

9. Service Values

9.1. Extension Box no

9.2. XHCC-S62

9.3. 15505

9.4. Room controller

9.5. RC switch Auto

9.6. Room controller 5

9.7. RC switch Auto





Serve for remote diagnosis by a specialist or the manufacturer in the event of errors, etc.



Enter the values into the table when an error occurs.

10. Language



To select the menu language. During initial commissioning and longer power interruptions, the query is made automatically. The choice of languages may differ depending on the model. Language selection is not available for every model.

Function overview



When assigning relays with functions, the activated function for already used relays must first be deactivated before a new function can be selected.

Heating Circuit (X)



S/W Day

Summer / Winter changeover in daytime mode

If this value is exceeded at the outdoor sensor the controller automatically switches the heating circuit off = Summer mode. If the outdoor temperature drops below this value, the heating circuit is switched on again = Winter mode.



In addition to the operating times in normal daytime operation, this setting is also valid for times with activated comfort.

S/W Night

Summer/Winter changeover in night-time mode

If this value is exceeded at outdoor sensor S1 during the nighttime mode times, the controller automatically switches the heating circuit off = Summer mode. If the outdoor temperature drops below this value, the heating circuit is switched on again = Winter mode.

Curve

Type and slope of the heating characteristic curve

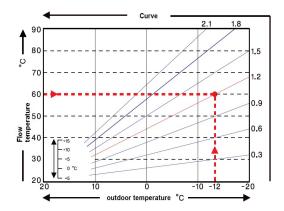
The characteristic curve is used to control the heat dissipation of the heating circuit relative to the outdoor temperature. The demand for heat differs due to factors such as the type of building, heating, insulation and outdoor temperature. For this reason, the controller can operate with a normal straight curve (setting ,simple') or split curve (setting ,split').

If ,simple' is selected, the curve is adjusted using the graphic diagram. While setting the slope, the controller also shows the slope value and the calculated target flow temperature at -12 °C as a reference point.

If ,split is selected, the curve is set in the following steps:

- 1. Outdoor temperature for slope change
- 2. Slope over outdoor temperature for change
- 3. Slope below outdoor temperature for change

While setting the slope, the controller also shows the slope value and the calculated target flow temperature at -12 °C as a reference point. In case of repeated adjustment of the split curve, the settings appear in reverse order.



The diagram shows the influence of the selected characteristic curve steepness (standard curve) on the calculated reference flow temperature of the heating unit. The correct characteristic curve is determined by defining the intersection point of the maximal calculated flow temperature (=design temperature) at minimal outdoor temperature.

Example: The design temperature of the heater 60 °C flow at lowest outdoor temperature according to calculation of heat requirement

-12 °C. The intersection point renders a slope of 1.2 as the setting.

Day Correction

Parallel characteristic translation

The day correction causes a parallel shift of the heating curve during daytime operating hours, because with certain outdoor temperatures the building might not be optimally heated with the set heating curve. With a non-optimised heating curve, the following situations frequently occur: hot weather = room too cold/cold weather = room too hot. In this case, the slope of the curve should be reduced stepwise by 0.2 points and increases the day correction by 2 ... 4 °C each.

Night Correction

Parallel characteristic translation

The night correction produces a parallel translation of the heating characteristic during the nighttime operating hours. If a negative value is set for the night correction, the reference flow temperature is lowered accordingly during the nighttime operating hours. In this manner, primarily at night, but also during the day when no-one is at home, the room temperature is lowered, thus saving energy. Example: A day correction of +5 °C and a night correction of -2 °C produces a reference flow temperature in nighttime operation that is 7 °C lower.

Comfort Temperature Boost

Parallel characteristic translation

The comfort temperature boost is added to the set day correction. In this manner it is possible to carry out quick heating and/or raise the temperature of living spaces at a certain time each day.

Min. Flow

The minimum flow temperature is the lower limit of the heating curve, and by this, the reference flow temperature of the heating circuit. In addition to that, the minimal flow temperature is the reference flow temperature for the frost protection function.

Max. Flow

This value is the upper limit of the reference flow temperature of the heating circuit If however, the temperature of the heating circuit exceeds the set value, the heat circuit shuts down until the temperature falls below this value. After 55 seconds, rinse for 5 seconds.



The customer must provide an additional limiting thermostat which is connected to the pumps in series (eg underfloor heating) for safety.

Reference/Actual -

Switch on hysteresis for additional heating

This setting determines the allowed undershoot of the heating circuit temperature below the calculated reference flow temperature. If the heating circuit flow temperature and the storage temperature drop below the reference flow temperature by this value, the additional heating will start the additional heat source after a 1 minute delay.



Heat request is started when the flow temperature is continuously below reference temperature for 1 minute.

Reference/Actual +

This setting determines the allowed undershoot of the heating circuit temperature below the calculated reference flow temperature at the storage sensor (see "4.6.11. - storage HK") or flow sensor. If the temperature on the storage sensor HC or, if this was not selected, on the flow sensor, exceeds the reference flow temperature by the value set here, the heat request will be turned off.



Heat request is started when the flow temperature is continuously below reference temperature for 1 minute.

Reference/Actual +

This value determines the acceptable underflow of the heating circuit temperature beyond the calculated reference flow temperature at the buffer sensor or flow sensor. If the temperature at the buffer sensor exceeds the reference flow temperature by the value set here, the heating request is deactivated.



The setting value reference/actual + appears only in the menu if a sensor has been set under buffer sensor.

Variant

Only appears, if the heating circuit is an unmixed heating circuit (no mixer 1).

The condition for switching off the heating circuit pump is set. In the mode flow (FL), the pump is shut down, if the reference temperature is exceeded. In the summer/winter mode (SW), it is shut down in the winter mode at Tmax, in the summer mode the heating circuit pump is shut down in general.



The sensor should be placed in the return line in the VL mode.

Heating circuit off

If you use a room controller, the heating circuit can also be switched off on the base of the room controller in addition to the switch-off according to outside temperature.

Summer: Heating circuit turns off when the summer/winter time changeover (outside temperature) is exceeded.

Summer + Room: Heating circuit is turned off as soon as the summer/winter time changeover (outside temperature) or the room setpoint temperatures are exceeded.

Room hysteresis

Only appears, if "Switch off heating circuit" has been set to "Summer+Room". If the reference room temperature + the hysteresis set here are exceeded, the heating circuit is switched off.

In cooling mode, reactivation when the room temperature is exceeded.

Buffer sensor

Input of heating circuit buffer sensor.

In this menu, the sensor is set, which is used as a reference sensor for the heating circuit request. Switching on and off conditions for a heating circuit request See " Reference/Actual - " on page 42 / See " Reference/Actual + " on page 42.



The request only works if an energy source (burner, compressor, solid chamber) is activated as an additional function and if this source is set for the heating circuit request

Mixer

This menu contains all settings relating to the mixer of the heating circuit.

Direction

Direction of the mixing valve can be set here.

Mixer turn time

The mixer is switched on i.e. is opening or closing for the time span set here, then the temperature is measured to control the flow temperature

Mixer off factor

The calculated pause time of the mixer is multiplied with the value set here. If the pause factor is ,1', the normal pause time is used, ,0.5' will use half the normal pause time. Setting the pause factor to ,4' would quadruple the pause time.

Mixer increase

If the temperature rises very fast, this value is added to the measured flow temperature so that the mixer's reaction is stronger. If the measured temperature does not rise any more, the measured value is used again. The measurement occurs once every minute.

Cooling valve Heating circuit 1/ Heating circuit 2

If the heating circuit is in heating-off, cooling-off, heating-eco, heating-normal or heating-comfort mode, the relay is switched off or switched to the heating circuit buffer.

If the heating circuit is in cooling-Eco, cooling-normal or cooling-Comfort mode, the relay is switched on or the valve switches to the cooling circuit.



The additional function cooling valve heating circuit 1 / heating circuit 2 is only visible if heating circuit 1 / 2 has been activated on an output.

Heating Circuit 2



See "Heating Circuit (X)" on page 40

Free Cooling

If the function is activated, the output switches a pump or fan and supplies the heating system with "free cooling". This pump supplies e.g. heating circuits whose cooling valve is switched on and must therefore run as soon as cooling is required in at least one heating circuit.

Switch-on condition: a heating circuit is set to Cooling-Eco, Cooling-Normal or Cooling-Turbo. **Switch-off condition:** no heating circuit cools.

RFI mixer

The RLA-mixer function (return flow increase mixer) can be used to control a motorized return flow increase for a solid fuel boiler or a return flow buffer/buffer admixture. The RFI mixer requires either 2 relay switch outputs (230) or alternatively may be controlled via a 0-

10V / PWM output (PWM mixer).

Operating mode

The RFI mixer can be operated in "SF increase" (solid fuel boiler), "setpoint" or "heating circuit automatic" mode.

SF increase: motorized return flow increase for a solid fuel boiler.

Heating circuit automatic: the setpoint temperature, which is provided by the RFI mixer at the flow sensor, is specified by the heating circuit 1. In addition, a target flow offset can be set.

Setpoint: The setpoint temperature, which is provided by the RFI mixer at the flow sensor, will be set fixed under see "Tsoll".

Reference flow sensor

Sensor for monitoring the reference variable of the RFI function. The mixed temperature of the RFI mixer is measured at this sensor and compared with the current setpoint value. If the flow rate falls below or exceeds this limit, the mixer is controlled or controlled accordingly.

Tref:

Temperature controlled by the mixer.



For operating mode solid fuel boiler

When using a motorised return temperature control for a solid fuel boiler, the minimum temperature of it should not fall below the return (Tref) of the solid fuel boiler. Please refer to the boiler manufacturer's instructions.

Return flow sensor:

Sensor in return

Storage sensor:

Sensor in storage

Direction:

See "Direction" on page 43

Min off time:

Minimum timeout setting of the function

On-time:

See " Mixer turn time " on page 43

Off factor:

See "Mixer off factor" on page 43

Increase:

See "Mixer increase" on page 43

Max one direction:

Maximum cycle time until the mixer is fully clocked on/off.

Mixer run time

Setting of the running time required by the mixer for a full ride.

Signal type

Only available, if the function is used on one of the V-outputs. The type of device to be controlled is set here.

0-10V: Control by 0-10V signal.

PWM: Control by means of a PWM signal.

Difference



The assigned relay is activated as soon as there is a preset temperature difference (ΔT on/off) between the source and target sensors.

Δ T Difference

Switch on - difference:

If this temperature difference is reached, the relay will switch on.

Switch off difference:

If this temperature difference is reached, the relay will switch off.

DF-Source

Heat source sensor/heat supplier for differential function

Adjusts the sensor from the heat source.

Tmin Source

Minimum temperature on the source sensor for approval of the difference relay.

If the temperature on the source sensor is below this value, the difference function will not be switched on.

DF-Drain

Heat decreasing sensor / heat customer for the different functions

Sets the sensor of the heat customer.

Tmax Drain

Maximum temperature on the target sensor for approval of the difference relay.

If the temperature at the target sensor exceeds this value, the difference function will not be turned on.

Heat transfer



With this function, energy from one storage can be loaded in another.

Δ T Heat transfer

Temperature difference for the transfer. If the temperature difference between the sensors ΔT transfer On is reached, the relay is switched on. As soon as the difference on ΔT Transfer off falls, the relay is turned off again.

HT Tmax

Target temperature of the target storage

If this temperature is measured on the sensor in the target storage, the Heat Transfer will be shut down.

HT Tmin

Minimum temperature in the source storage for the approval of the Heat Transfer.

Source

In this menu, the sensor is set, which is placed in the storage from which the energy is extracted.

Drain

In this menu, the sensor is set that is placed in the storage in which it is loaded.

Thermostat



Through the thermostat function, additional energy can be added to the system while being time and temperature controlled. The thermostat function can be used in 2 modes.

"On" = the relay is switched on when all switching conditions are reached

"Inverted" = the relay is switched off when all switching conditions are reached and is otherwise switched on.



Temperature values which are set too high can lead to scalding or damage to the system. Scalding protection must be provided by the customer!



Other values, for example, Teco, apply in economy mode.

DHW request

Thermostat is started for a DHW - heat request.

Heating Circuit request

Thermostat is started with a heating circuit - heat request.

Tset

The target temperature of the thermostat sensor 1. Below this temperature, the thermostat turns on until Tset+ Hysteresis is reached.

Hysteresis

Hysteresis of set point temperature.

Thermostat sensor 1

TH Set is measured at thermostat sensor 1. With a connected thermostat sensor 2, the relay switches on if "TH Ref" at thermostat sensor 1 is undershot and off if "TH Ref" + hysteresis is exceeded at thermostat sensor 2.

Thermostat sensor 2

Optional switch off sensor

If "TH target" + hysteresis is exceeded on thermostat sensor 2, the relay will be shut down.

Teco

T Set for energy saving mode

If the energy saving mode (See "Energy Saving Mode" on page 46) is on: During a solar charge, instead of "TH reference", this set value "Teco" will be used as the reference value. When the temperature drops below Teco at thermostat sensor 1, the relay is switched on and heats up to "T eco" + hysteresis.

Energy Saving Mode

The Energy Saving Mode switches the heating on when "T Eco on" is undershot and heats up to "T Eco" + hysteresis when solar charge or solid fuel boiler is active.

Thermostat enable

Thermostat activity times

Here the desired periods are set in which the thermostat function is approved. For each weekday, three times can be specified, furthermore, you can copy individual day to other days. The thermostat function is shut down outside of the set times.

Electric heating rod (auxiliary heating)



An electric heating rod that heats up the storage water heater if needed. The heating rod function can be used in 2 modes. "On" = the relay is switched on when all switching conditions are reached.

"Inverted" = the relay is switched off when all switching conditions are reached and is otherwise switched on.



Temperature values which are set too high can lead to scalding or damage to the system. Scalding protection must be provided by the customer!

DHW request

Electric heating rod is started for a DHW - heat request.

HC request

Electric heating rod is started with a heating circuit - heat request.

TH Set

The target temperature of the thermostat sensor 1. Below this temperature, the eat turns on until TH Set + Hysteresis is reached.

Delay

After reaching the switching conditions, the time set here will be waited until the heating rod is actually turned on in order to give another heat source time to heat up.

Hysteresis

Hysteresis of set point temperature.

Eco mode

The Energy Saving Mode switches the heating on when "T Eco on" is undershot and heats up to "T Eco" + hysteresis when solar charge or solid fuel boiler is active.

Electric heating rod approval times

Release time for the electric heating rod

Here the desired periods are set in which the electric heating rod is approved. For each weekday, three times can be specified, furthermore, you can copy individual day to other days. The electric heating rod is shut down outside of the set times.

Anti Legionella



The anti-legionella function is an additional function for certain relay functions such as: electric heating rod, burner, circulation, compressor.

With the help of the anti legionella function (hereinafter referred to as: AL), the system can be heated up at selected times in order to free it of legionella.



In the delivery state, the anti legionella function is switched off.



Antilegionella function is not shown in the menu "Protective functions". It is instead shown as submenu of the corresponding special function. Special functions with AL include: Solar, burner, circulation and compressor.



Antilegionella function is not shown in the menu "Protective functions". It is instead shown as submenu in the corresponding settings of the special function. Special functions with AL include: solid chamber (See " Solid fuel boiler " on page 48), solar (See " Solar " on page 52), burner (See " Burner " on page 48), circulation (See " Circulation " on page 55) and compressor (See " Compressor " on page 49).



As soon as it has heated up with "AL" turned on, information with the date will be shown in the display.



This anti legionella function does not offer any secure protection against legionella, because the controller requires an adequate added amount of energy and the temperatures cannot be monitored in the entire storage area and the connected pipe system. For secure protection against legionella, a heating up to the required temperature as a well as a simultaneous circulation of water in the storage and pipe system must be guaranteed through energy sources and external control devices.



During the operation of the anti legionella function, if applicable, the storage is heated above the set value "Tmax", which may lead to scalding and system damage.

AL Tset

For a successful heating, this temperature has to be reached at the AL sensor(s) for the exposure time period.

AL residence time

For this period of time the AL Tsettemperatures at the activated AL-sensors have to be reached for a successful heating.

Last AL heat

This displays when the last successful heating has occurred.

AL sensor 1

On this sensor, the temperature of the AL function is measured.

AL Sensor 2

Optional AL sensor

If this sensor is set for a successful heating Tset AL have to be achieved at this sensor too for the action time.

Solid fuel boiler



In solid-fuel boiler function, a pump is controlled with a assigned relay, which loads the heat energy from a solid-fuel boiler into a storage tank.

The solid-fuel boiler function controls the charge pump of a solid-fuel boiler based on the temperature difference between the solid-fuel boiler sensor and the storage tank sensor.

If a control output (V1 or V2, ...) is used with this function, a speed control with a PWM / 0-10V HE pump is possible.

Solid fuel boiler Tmin

Minimum temperature in the solid fuel boiler to start the pump.

If the temperature at the solid fuel boiler sensor exceeds the temperature set here, the relay switches on the pump, if the other starting conditions are met.

Below the solids boiler Tmin temperature, the solids boiler function is deactivated.

Solid fuel boiler Tmax

Maximum temperature in storage tank. If this is exceeded, the relay is switched off.

ΔT Solid fuel boiler

Switch-on and switch-off difference between solid fuel boiler (SFB) and storage tank.

If the temperature difference between the sensors defined for this function exceeds the value set here (ΔT SF **On**), the function switches **on** the assigned output (relay or signal output).

If the set temperature difference (ΔT SF **Off**) between the solids boiler and the storage tank is below, the function switches **off** the assigned output (relay or signal output).

Boiler sensor of this function

Sensor used as a solids boiler sensor. Considered for SF Tmin and ΔTon/off.

Storage sensor

Sensor used as a storage tank sensor. Considered for FS Tmax and ΔTon/off.

Anti Legionella

See "Anti Legionella" on page 47.

Burner



This function requests a burner when a request of a heating circuit or the DHW function is present. Depending on the request, the burner will turn on in a more economic manner in the Eco-Mode if the solar circulation pump is running.

Burner sensor

Reference sensor for burner function. If this temperature at the set sensor is exceeded, the burner is shut down.

DHW request

The burner is started for a DHW - heat request.

Heating Circuit request

The burner is started for a heating circuit heat request.

Delay

Switch delay, valid for cooling and heat request. The burner first turns on after this time span if the switch conditions were reached and are still present. This feature prevents unnecessary switching by temperature fluctuations or gives time for a renewable energy source to generate energy.

Burner offset

When using the 0-10V outputs V1 or V2 for the burner function, the requested temperature is emitted through a corresponding voltage. This offset increases the requested temperature.

Eco mode (during solar charge)

The economy mode for this function can be operated in 2 different variants:

Turn off: The function is not started with an active solar charge.

Decrease:

For a heating request the function first turns on when the conditions and an additional offset were not met.

For a DHW request the function only activates when Teco is not met and de-activates when Teco + DHW-heating is achieved.

Tmax

Maximum temperature at the burner sensor. If this temperature at the set sensor is exceeded, the burner is shut down.

Enable times

Funktion activity times

Here the desired periods are set in which this function is approved. For each weekday, three times can be specified, furthermore, you can copy individual day to other days. Outside the set times the function is disabled.

Anti Legionella

See "Anti Legionella" on page 47.

Boiler pump



A boiler pump is turned on and off together with the burner. Function is only visible if the additional function Burner is activated.

Boiler pump Tmin

Minimum temperature at the burner sensor for enabling of the boiler pump. If this temperature is exceeded at the burner sensor, the burner pump is activated.

Compressor



The function switches on the compressor from a heat pump if a heat request from the heating circuit or DHW sensor is present.

DHW request

The compressor is started with a DHW - heat request.

HC request

The compressor is started with a heating circuit - heat request.

Cooling request

The compressor is started when cooling is requested.

Eco mode (during solar charge)

The economy mode for this function can be operated in 2 different variants:

Turn off: The function is not started with an active solar charge.

Decrease:

For a heating request the function first turns on when the conditions and an additional offset were not met.

For a DHW request the function only activates when Teco is not met and de-activates when Teco + DHW-heating is achieved.

Heating circuit offset

The temperature offset setting for the eco operaing mode "Lower" (see above).

Min heat pump runtime

The compressor turns on at least for the set time.

Heat pump idle time

The compressor is blocked for this time after it is shut down.

Heat pump delay

Delay for this function. The function first turns on after this time span if the switch conditions were reached and are still present. This delay is intended to prevent unnecessary switching operations caused by temperature fluctuations or to Give another energy source time to provide the necessary energy.

Periods

Approval time for the compressor function

Here the desired periods are set in which the compressor is approved. For each weekday, three times can be specified, furthermore, you can copy individual day to other days. The compressor is shut down outside of the set times.

Loading pump



The function switches on the charge pump of a heat pump if a heat request from the heating circuit or DHW sensor is present. This function can only be selected if a compressor was activated on a different relay.

Storage charge pump (SLP) overshoot

The pump turns off after the compressor delayed by this time.

Glycol pump



The glycol pump is turned on and off together with the compressor. Function is only visible if the additional function Compressor is activated

Gylcol pump lag

After shutting down the compressor, the pump remains on for the time set here.

Dissipation (Cooling)



The **dissipation** function is a simple cooling function.

The relay of this function switches "on" as soon as the set **Tsoll** temperature at the assigned **cooling sensor** is exceeded and the set time **delay** has elapsed.

If the temperature at the cooling sensor reaches Tsoll hysteresis, the function switches "off" without a time delay.

l set

The target temperature at the set sensor for the function cooling (dissipation).

Cooling sensor

The corresponding cooling sensor for the dissipation **function is** set here.

Delay

Switch delay, valid for cooling and heat request. The relay first turns on after this time span if the switch conditions were reached and are still present. This function is intended to prevent unnecessary switching operations caused by temperature fluctuations.

Hysteresis

When the temperature at the cooling sensor Tset + Hys, the relay is switched off.

Season switch





- 1. Mode "Heating" -> output of the season switch is not active
- 2. Mode "Cooling" -> output of the season switch active

The seasonal switch function switches for change of season (from heating to cooling or vice versa) in combination with the energy request. For example, for inverting a heat pump suitable for reversible operation. If the request for domestic water is activated for the heat pump in the controller, the operating mode of the heat pump automatically switches to the "heating" mode in case of domestic water request, i.e. the output of the seasonal switch is switched off.

Off hysteresis

If the controller has changed the season from cooling to heating and flow < reference flow + Off hysteresis, the seasonal switch will be switched off (output not switched).

Example 1:

Flow = 28 °C; target flow = 30 °C; off-hysteresis = - 3 °C 28 °C < 30 °C - 3 °C -> 28 °C < 27 °C -> wrong! -> Do not switch off the season change

Example 2:

Flow = 28 °C; target flow = 30 °C; off-hysteresis = + 3 °C 28 °C < 30 °C + 3 °C -> 28 °C < 33 °C -> correct! -> Switch off the season change

On hysteresis

If the controller has changed the season from heating to cooling and flow < reference flow + On hysteresis, the seasonal switch will be switched on (output switched).

Cool storage

The storage can be cooled through this function.

Yes: The flow and buffer storage are cooled down to the reference flow temperature + hysteresis.

No: It is cooled down to the reference flow temperature + hysteresis, the temperature in the buffer storage is ignored.

Buffer sensor

If the buffer tank is to be cooled in the cooling mode, the corresponding sensor can be set here.

Dehumidifier



Operating mode

The operating mode of the dehumidifier function can be set here.

Cooling: In the cooling operating mode, the dehumidifier turns on when the target humidity is exceeded, if the S/W day temperature is exceeded and the function is approved.

Cooling +Circ.: In the cooling +circulation operating mode, the dehumidifier turns on when the target humidity is exceeded, if the S/W day temperature is exceeded and the heating circuit pump is running and the function is approved.

Year round: In the year round operating mode, the dehumidifier turns on when the target humidity is exceeded if the function is approved.

Reference humidity

Reference value for the humidity in the room.

If the value set here is exceeded, the relay will turn on the dehumidifier if this is approved for the time. The dehumidifier is turned off if the reference value hysteresis is not met.

Hysteresis

Hysteresis of setpoint for the humidity.

Dehumidifier periods

Approval time for the dehumidifier

Here the desired periods are set in which the dehumidifier is approved. For each weekday, three times can be specified, furthermore, you can copy individual day to other days. The dehumidifier is shut down outside of the set times.

Solar



This function is used to control a solar pump.

Tmin Collector

Enable/start temperature at sensor X:

If this value on the specified sensor is exceeded and the other conditions are fulfilled, the controller will turn on the affiliated pump or the valve. If the temperature on the sensor falls 5 °C below this value, the pump or the valve will be turned off again.

ΔT Solar

Switch on/switch off temperature difference for sensor X:

If the temperature difference ΔT Solar between the reference sensors is exceeded and the other conditions are fulfilled, the controller will turn on the pump/valve on the corresponding relay. If the temperature difference falls to ΔT Off, the pump/valve will be turned off again.

Tmax Storage

Switch off temperature at sensor X:

If this value is exceeded at the specified sensor, the controller turn off the affiliated pump or the valve. If this value on the sensor is undershot and the other conditions are fulfilled, the controller will turn on the pump or the valve.



Temperature values which are set too high can lead to scalding or damage to the system. Scalding protection must be provided by the customer!

Starting aid

For some solar systems, in particular for vacuum tube collectors, the measurement recording on the collector sensors may be too slow or imprecise, because the sensor is often not on the warmest spot. With an activated starting aid, the following procedure occurs: If the temperature on the collector sensor increases within a minute by the value defined under "increase", the solar circulation pump will be turned on for the set "purging time" so that the medium to be measured is transported to the collector sensor. If there is still no normal switching condition through this, there will be a 5 minute block time for the start wizard function.



This function should only be activated by a technician if problems occur with the measurement recording. Observe in particular the instructions from the collector manufacturer.

The menus "Purging time" and "Increase" are only displayed when the starting aid function is set to "On".

Purging time

If the temperature on the collector sensor increases within a minute by the value defined under "increase", the solar circulation pump will be turned on for the set "purging time" so that the medium to be measured is transported to the collector sensor. If the set ΔT is not reached, a 5-minute circulation pause time for the starting aid function will apply.

Increase

If the temperature at the collector reaches within a minute the value defined, the solar pump is turned on for the duration of the purging time.

Protective functions for Solar



The protection functions for Solar are not displayed in the "Protective functions" menu, but rather as a sub-menu in the settings from the solar function, See " Solar " on page 52.

System protection

Priority protection function

The system protection should prevent an overheating of the components installed in the system through the forced shut down of the solar circulation pump. If the value "AS Ton" on the collector has been exceeded for 1 Min. the pump will be turned off and not turn on

again in order to protect the collector, for example, from steam. The pump will only be switched on again, when the collector temperature falls below "SP Toff".



With the system protection (on), there are increased standstill temperatures in the solar collector and therefore an increased pressure in the system. The operating manuals from the system components must be observed.

Collector protection

Priority protection function

The collector protection prevents the collector from overheating. A forced switching of the pump makes sure that the collector is cooled through the storage. If the value "KS Ton" is exceeded on the collector, the pump will be turned on in order to cool the collector. The pump is shut down if the value "KS Toff" on the collector is not met or the value "KS Tmax Sp." on the storage is exceeded.



System protection has priority over collector protection! Even if the switch requirements for the collector protection are present, the solar circulation pump is turned off once "AS T on" is reached. Normally the values from the system protection (depending on the maximum temperature of the storage or other components) are higher than the collector protection.

Recooling

In the system hydraulics with solar, excess energy is guided from the storage back to the collector with an activated return cooling function. This only occurs if the temperature in the storage is greater than the value "Return cooling Tref" and the collector is at least 20 °C colder than the storage and until the storage temperature has fallen below the value "Return cooling Tref". For muti-storage systems, the return cooling applies to all storage.



Energy is lost through the collector through this function! The recooling should only be activated in cases of exception, with low heat acceptance, for example, during vacation.

Frost Protection

A 2-level frost protection function can be activated. In level 1, the controller turns on the pump every hour for 1 minute if the collector temperature is below the set value "Frost Level 1". If the collector temperature continues to decrease to the set value "Frost Level 2", the controller will turn on the pump without disruption. If the collector temperature exceeds the value "Frost level 2" by 2 °C, the pump will turn off again.



Energy is lost through the collector through this function! It is normally not activated for solar systems with antifreeze. The operating manuals from the other system components must be observed.

Collector alarm

If this temperature at the collector sensor is exceeded when the solar pump is turned on, a warning or error notification is triggered. There is a corresponding warning in the display.

Collector

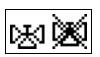
Collector sensor

The collector sensor can be determined or changed here. The collector sensor set here is used for solar function (Tmin collector, ΔT Solar,....) as well as all protection functions Solar (collector protection, system protection, ...).

Solar storage

The solar storage sensor can be determined or changed here. The solar storage sensor determined here is used for the solar function (Tmax storage, ΔT Solar,....).

Solar bypass



Use a relay to switch a bypass valve or a bypass pump. With this function, the flow can be guided past the storage if the flow temperature at the bypass sensor is less than in the storage to be filled.

Variant

In this menu, you can set if the flow is guided through the bypass with a pump or a valve.

Bypass sensor

The reference sensor for the bypass function to be placed in the flow is selected in this menu.

Booster Pump



An additional booster pump can be activated with this function if the primary pump is no longer sufficient.

Charge time

When solar charging begins, the connected booster pump fills the system for the time set here.

Zone valve



This feature can control a solar accumulator charging valve. This enables charging of a second tank or second tank zone. The number on the left next to the zone valve indicates which tank / zone is being charged by the system.

Tmax storage 2

Maximum temperature storage 2. Up to this temperature, store 2 or the 2nd store zone will be charged.

Solar storage 2

In this menu, the storage tank sensor 2 must be set.

Heat exchanger



Adds a heat exchanger and a secondary pump to the solar circuit. Function is only visible if the additional funciton Solar is activated.

Heat exchanger sensor

The sensor that is used to turn on the secondary pump. It must be on the primary side on the heat exchanger.

Return flow increase



With this function, for example, the return temperature of a heating circuit is increased through the storage.

Return flow increase Tmin

Minimum temperature at storage sensor to enable the return flow increase. As soon as this temperature at the set storage sensor is exceeded and adequate ΔT is present, the relay is turned on.

Return flow increase Tmax

Maximum temperature set on the storage sensor set for this function If this temperature is exceeded at the RL storage sensor, the function is deactivated again.

ΔT return flow

Switch on temperature difference:

The relay is turned on if this temperature difference is exceeded between the storage sensor and the recooling sensor.

Switch off temperature difference:

The relay is turned off if this temperature difference is undershot between the storage sensor and the recooling sensor.

Return flow sensor

Selection of the return flow sensor.

Storage sensor

Selection of the storage sensor.

Domestic hot water valve



This function activates a DHW-valve or -pump, if a DHW heat request is present.

Circulation



Depending on the temperature and time approval, a circulation pump is turned on for the DHW storage.

Tmin

If this value at the circulation sensor is undershot and the circulation is approved or there is a request through a tapping process, the circulation pump is started.

Hysteresis

If the circulation Tmin value is exceeded by the value set here, the circulation pump will be shut down.

Circulation sensor

Select the temperature sensor for the circulation.

Circulation pause time

In order to prevent an excessive switching on of the circulation pump, a block time can additionally be set up here to prevent it from being turned on again. If the circulation pump has turned off, it can first go into operation again after the expiration of the time set here.

Purging time

If during the operation of the circulation pump, also after expiration of the optional purging time, the previously selected temperature at the circulation sensor is not reached, the pump will turn off. This function should protect against unnecessarily long operation of the circulation pump, for example, if the warm water storage is too cold.

Circulations periods

Operating times of the circulation

Here the desired periods are set in which the circulation is approved. For each weekday, three times can be specified, furthermore, you can copy individual day to other days. The circulation is shut down outside of the set times.

Anti-legionella circulation

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Error Messages



The relay is switched on if one or several of the set protective functions are activated. This function can be inverted so that the relay is turned on (Duration on) and then turned off again if a protective function is activated.

Pressure monitor



In this menu, the system pressure monitoring can be activated through a direct sensor. As soon as the set pressure conditions are undershot or exceeded, the set relay will switch on.

RPS-Type

Type of pressure sensor

In this menu, you can adjust which pressure sensor is being used. Please note: If e.g. VFS1 is connected, RPS1 option is not shown.

RPS Min

Minimum pressure. If this pressure is not met, the controller emits an error notification and the relay switches.

RPS Max

Maximum pressure in the system. If this pressure is exceeded, the controller emits an error notification and the relay switches.

Parallel operation R1/R2



The relay is switched on at the same time as the set relay R1 or R2.

Parallel operation

Here you can additionally set the switch mode.

On: The function switches parallel to the set signal output.

Inverted: The function switches contrary to the set signal output.

Delay

In this menu, it is set how long to wait after switching the signal output until the parallel operated relay switches as well.

Follow-up time

In this menu, it is set how long the parallel-operated relay continues to operate after the set signal output has been deactivated.

Always on



Relay is permanently switched on.

Remote



Relay status

The relay status determines if the condition of the relay is in sleep mode, and it also applies if the controller is restarted.

Title

Here you can assign a name for the selected relay. This name also appears on the Sorel-Connect page to simplify the assignment.

Malfunctions/Maintenance

Replacing the Fuse



Repairs and maintenance may only be performed by a specialist. Before working on the unit, switch off the power supply and secure it against being switched on again! Check that there is no power flowing!



Only use the included safeguard or a similar safeguard with the following specifications: T2A / $250\ V$.



If the mains voltage is switched on and the controller still does not function or display anything, then the internal device fuse may be defective. First find the external fault source (e.g. pump), replace it and then check the device fuse.

To replace the device fuse, open the device as described under "See " Wall Installation " on page 15", remove the old fuse, check it and replace if necessary.

Then first recommission the controller and check the function of the switch outputs in manual mode as described in Section 4.2. .

Possible error messages

Possible error messages Notes for the specialist

i ossible el loi illessages	Notes for the specialist	
Sensor x defective	Means that either the sensor, sensor entrance on the controller or the connecting wire was defective (See "Temperature Resistance Table for Pt1000 Sensors" on page 16).	
Collector alarm	Means that the temperature on the collector set under "Collector protection" was exceeded.	
Restart	Means that the controller was restarted, for example, due to a power outage. Check date & time!	
Time & Date	This display appears automatically after a longer network disruption, because the time & date must be examined and, if applicable, adjusted.	
SD card error	It appears if an SD card has been detected, but the controller can not read or write it.	

Maintenance



In the course of the general annual maintenance of your heating system, the functions of the controller should also checked by a specialist and the settings should be optimized if necessary.

Performing maintenance:

- Check the date and time See "Time & Date "on page 25
- Assess/check plausibility of statistics See "Statistics" on page 24
- Check the error memory See "Notifications" on page 24
- Verify/check plausibility of the current measurement values See " Measurement values " on page 23
- Check the switch outputs/consumers in manual mode See "Manual" on page 26
- Possible optimization of the parameters setting (only on customers request)

Tips



Instead of setting the flow from the system with a volume flow limiter, the flow can be adjusted better through the stage switch on the pump and through the setting "max. speed" on the controller (See " Max. Speed " on page 36). This saves electrical energy!



The service values include not only current measurement values and operating states, but also all of the settings for the controller. Write the service values down just once after commissioning has been successfully completed.



In the event of uncertainty as to the control response or malfunctions the service values are a proven and successful method for remote diagnosis. Write the service values down at the time that the suspected malfunction occurs. Send the service value table by fax or e-mail with a brief description of the error to the specialist or manufacturer.



To protect against loss of data, record any statistics and data of particular importance at regular intervals.

Support Guideline

If there are errors with your device, please proceed as follows:

- 1. Read user manual
- 2. Check FAQ
- 3. Watch help-video on YouTube
- Talk to an installation technician/tradesman
- 5. Contact SOREL Support provide the following information:

What is the Problem?	Installation problemNew problemChange request
Controller Type/Controller Name (9.1.)	
Software Version (9.2.)	
Program (7.1.)	
Additional function (7.7 7.12.)	
Accessories (e.g. room thermostats + Software Version)	
Sensor values of the sensors (1.1 1.10.)	
Error messages/frequency of error/error description	
Further Information	

Appendix

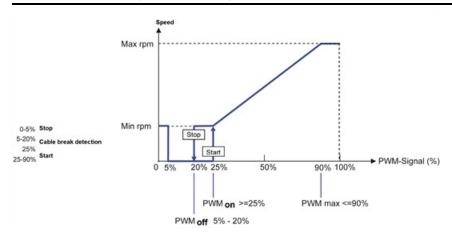
Speed when "On"

In this menu, the calculation basis of the displayed speed is changed. If, for example, 30% is specified here, the signal/voltage set under "PWM On" / "0-10V On" will be displayed during creation so that a 30% speed is present. When creating the signal/voltage of PWM Max / 0-10V Max, 100% speed is displayed. Temporary values are calculated correspondingly.

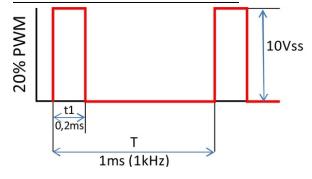


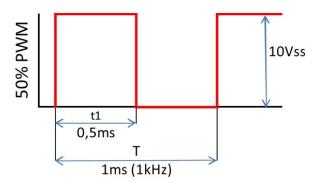
This function does not influence the rule, but rather only the display on the status screen.

Example for signal settings



Technical data PWM and 0-10V





PWM: 20% to 100%, 1kHz Designed for a load of 10K Ohm

Technical data 0-10V: 0-10V: 2V to 10V (20% to 100%) Designed for a load of 10K Ohm. 10V = 100% Speed 5V = 50% Speed 2V = 20% Speed 0V = Off



Final Declaration

Although these instruction have been created with the greatest possible care, the possibility of inco	rrect or incomplete information cannot be excluded. Subject		
as a basic principle to errors and technical changes.			
Data and time of installation.			
Date and time of installation:			
Name of installation company:			
,			
Space for notes:			
Your specialist dealer:	Manufacturer:		
	CODEL Combili Milano alaktora mila		
	SOREL GmbH Mikroelektronik Reme-Str. 12		
	D - 58300 Wetter (Ruhr)		
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